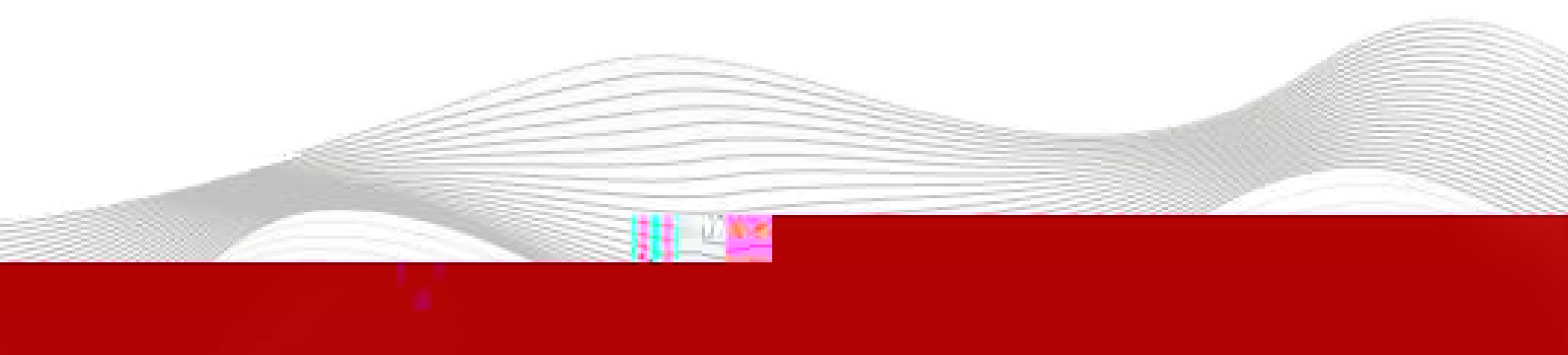




Modbus-TCP SRX-MT FX5U PLC

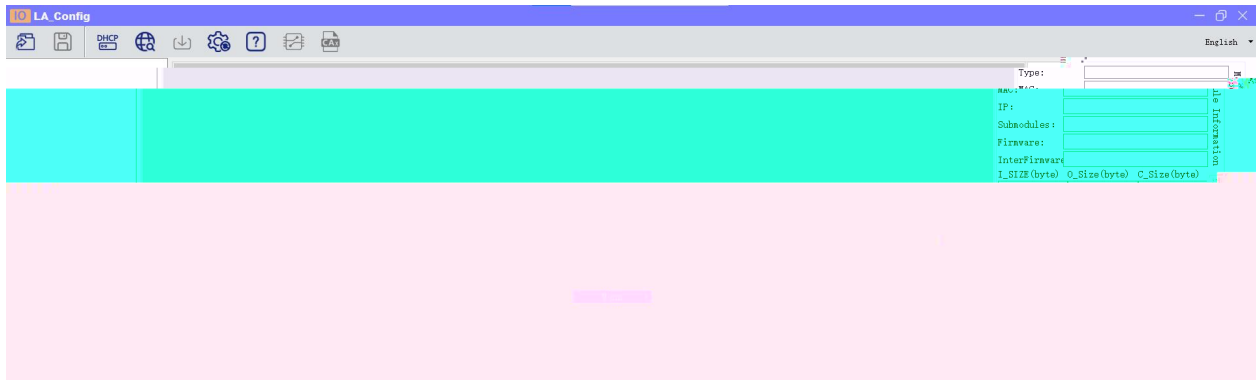


2024-02-23

2024 02 23

2024 02 23

SRX-MT	FX5U	PLC	- 1 -
	FX5U	1 SRX-MT32	2 SRX-MT32 - 4 -
1.				- 4 -
2.				- 4 -
3.				- 4 -
3.1				- 4 -
3.2	IP			- 5 -
3.2.1	LAEConfig			- 5 -
3.2.2				- 5 -
3.2.3	IP			- 6 -
3.2.4				- 6 -
3.2.5				- 6 -
3.3				- 7 -
3.4				- 8 -
3.5				- 13 -
3.5.1				- 16 -
3.5.2				- 17 -
	FX5U	1 SRX-MT16	16 - 18 -
1.				- 18 -
2.				- 18 -
3.				- 19 -

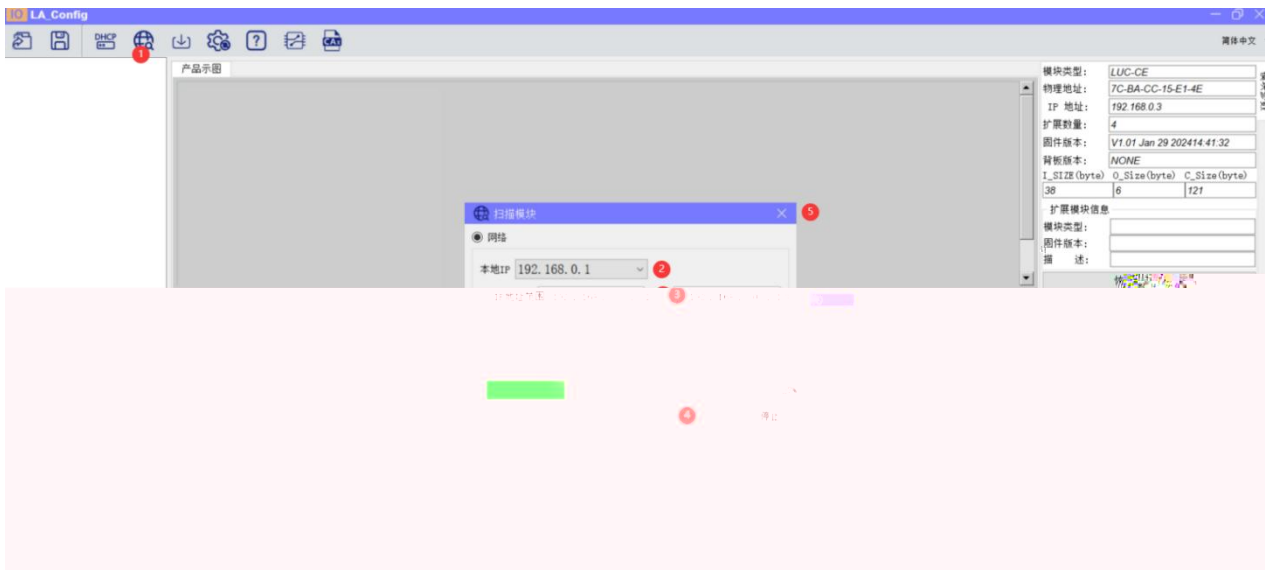


IP

IP

" "

IP

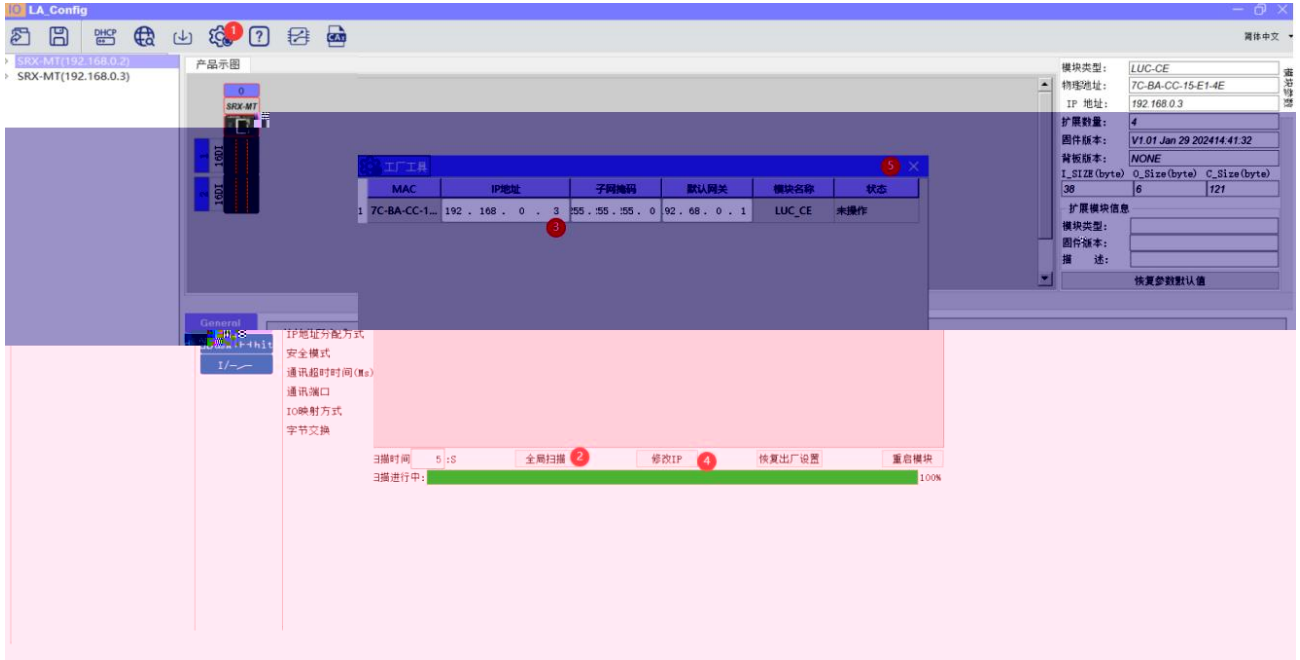




IP

IP

IP

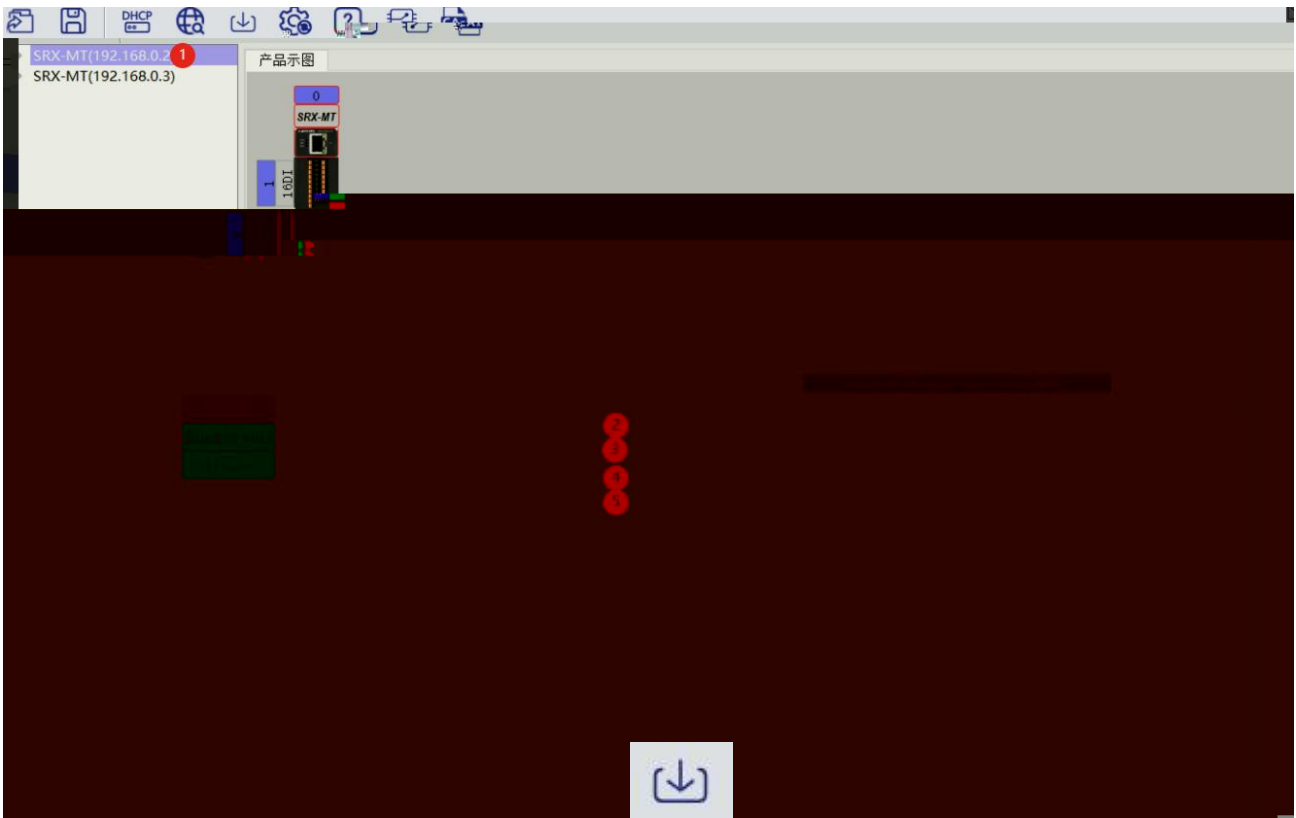


LUC-CE

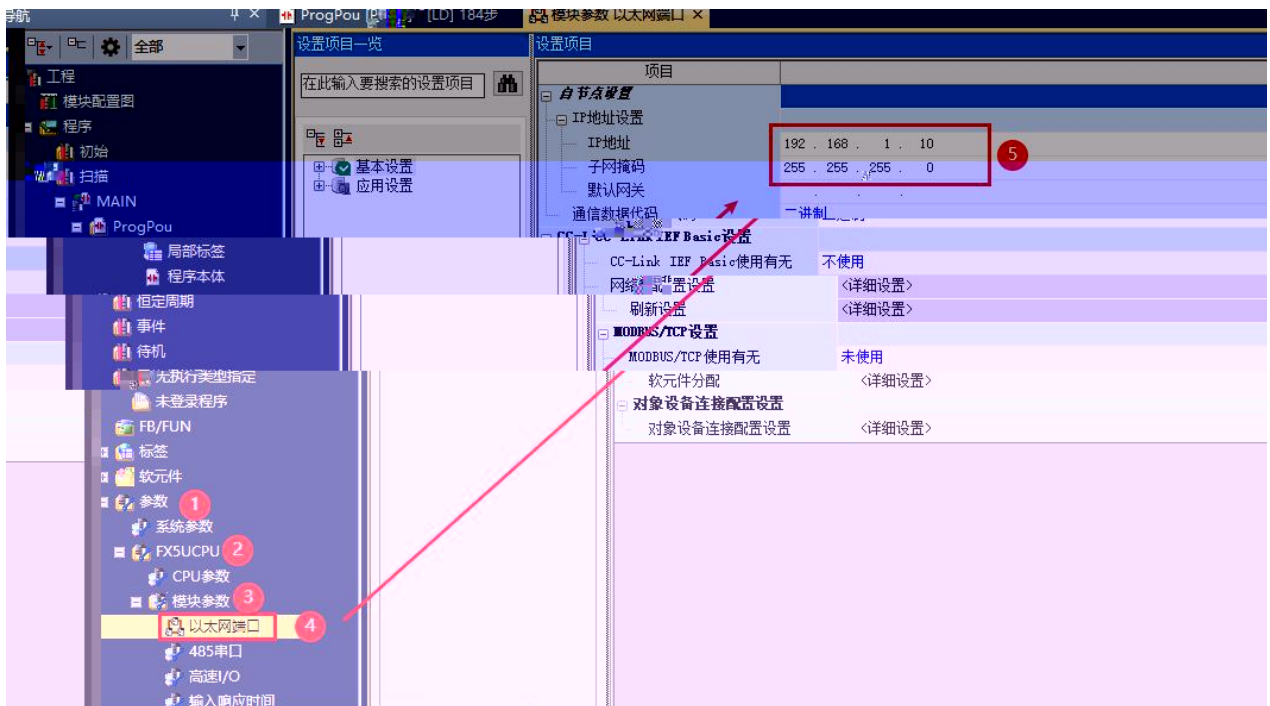
SRX-MT

IP,

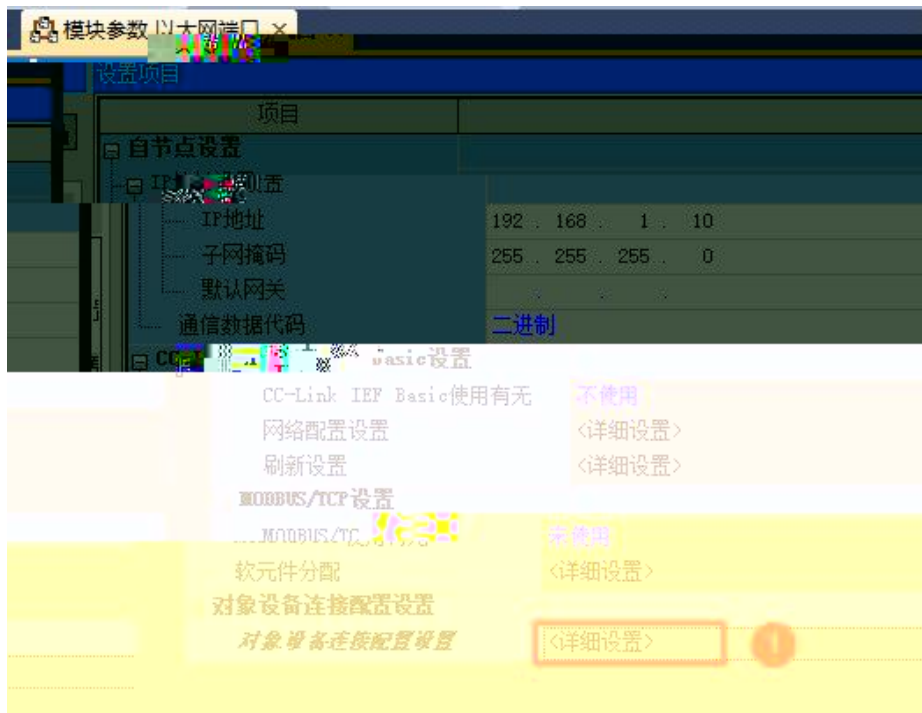
502



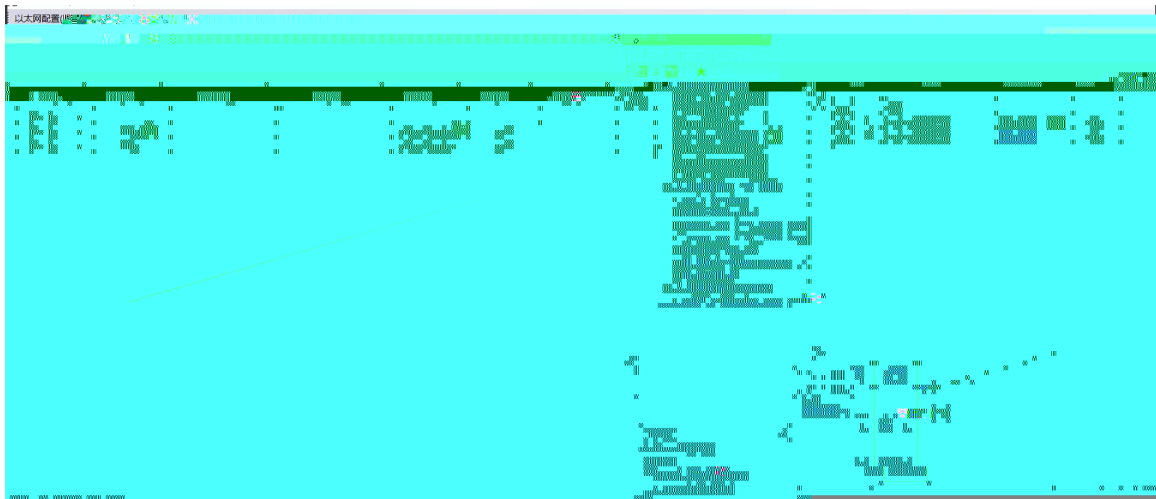
1. GX-Works3
PLC IP



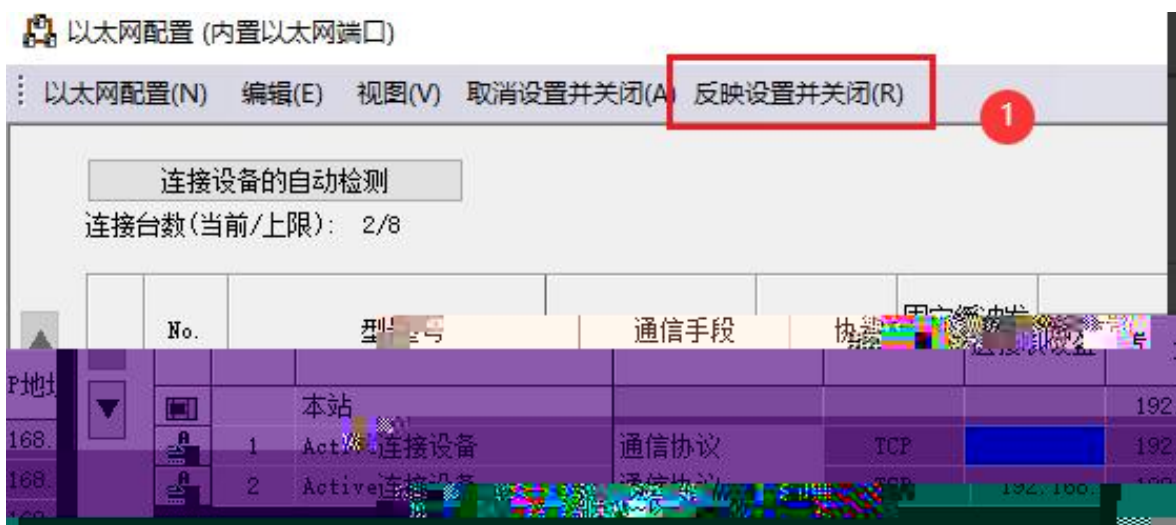
2.



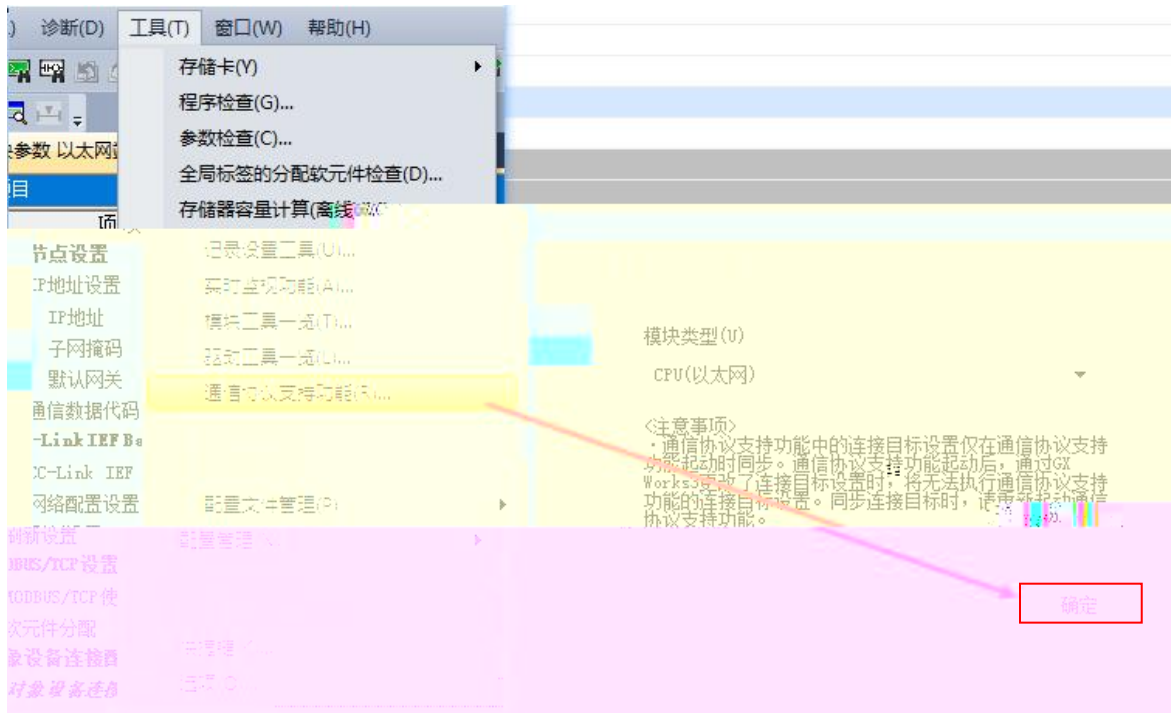
3. " " "Active" "



- 1) " "
 - 2) FX5U 502
 - 3) IP IP IP IP MT4 IO
 - 4) Modbus/TCP Server 502
4. " " " "

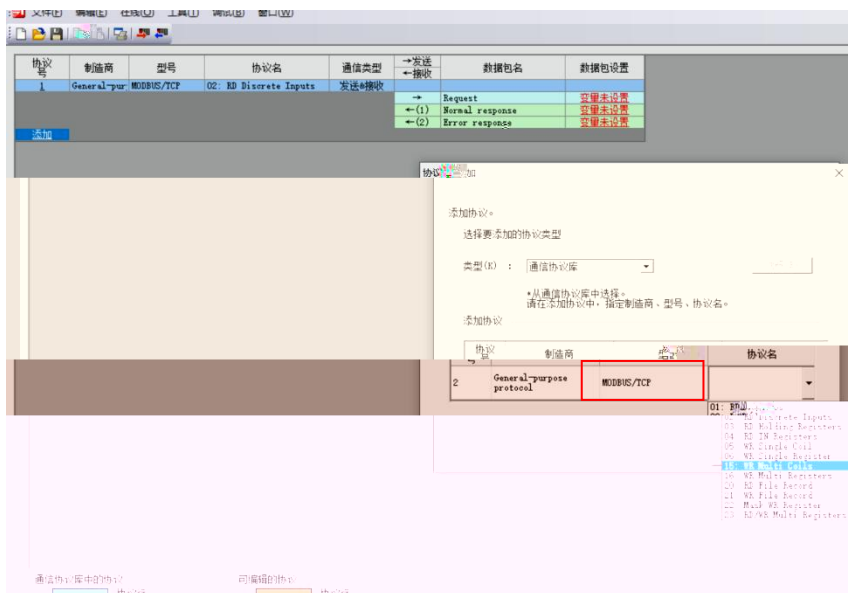
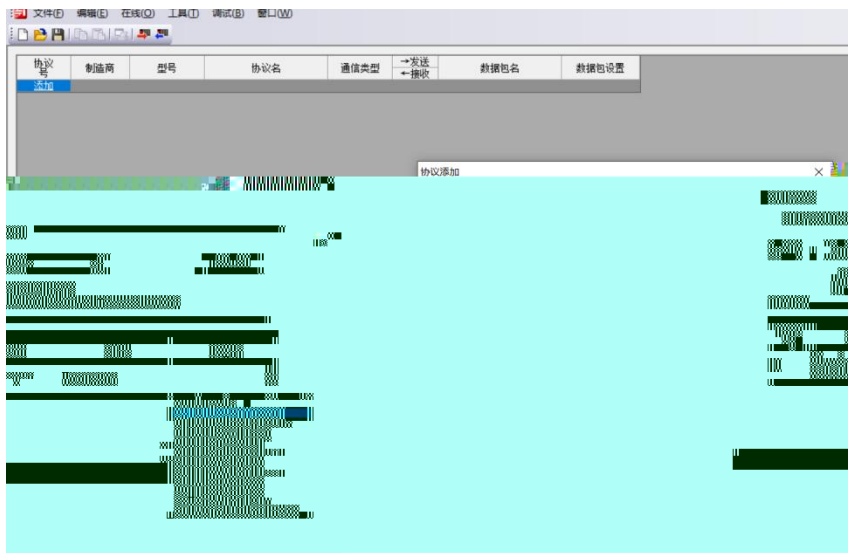


5. " " "



6. " "

02,15



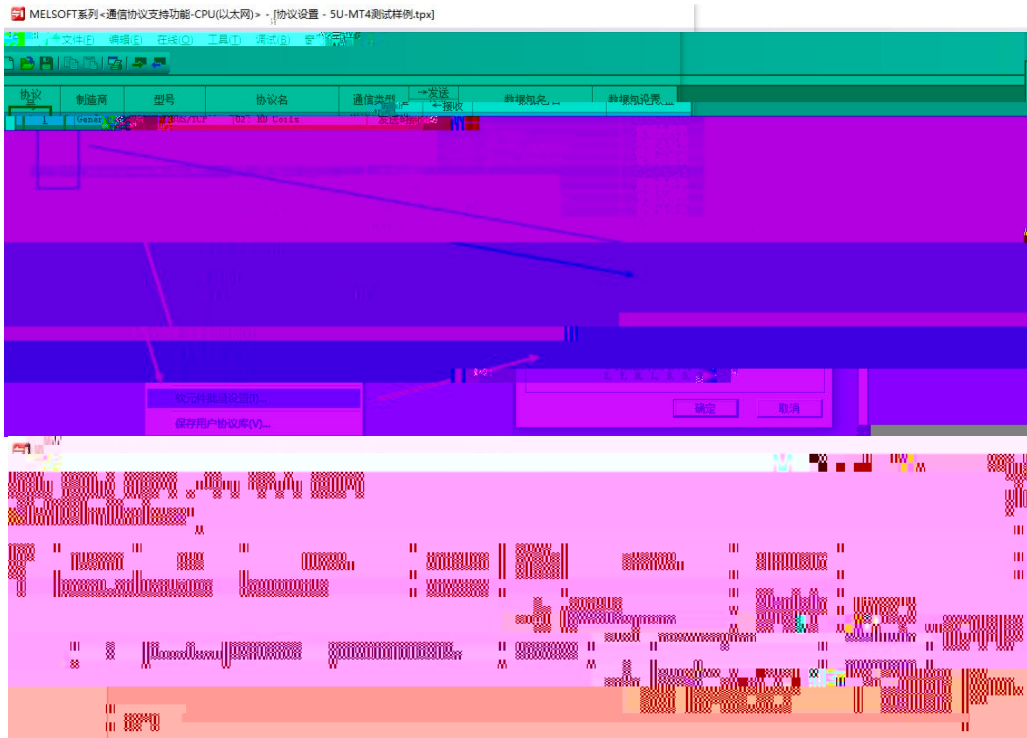
- 1)
- 2)
- 3)
- 4)

MODBUS/TCP

02

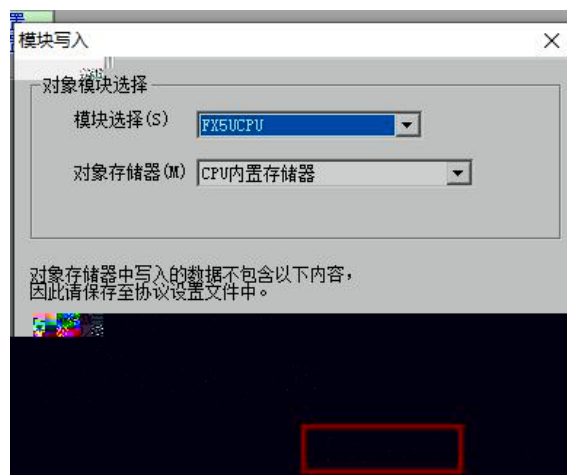
15

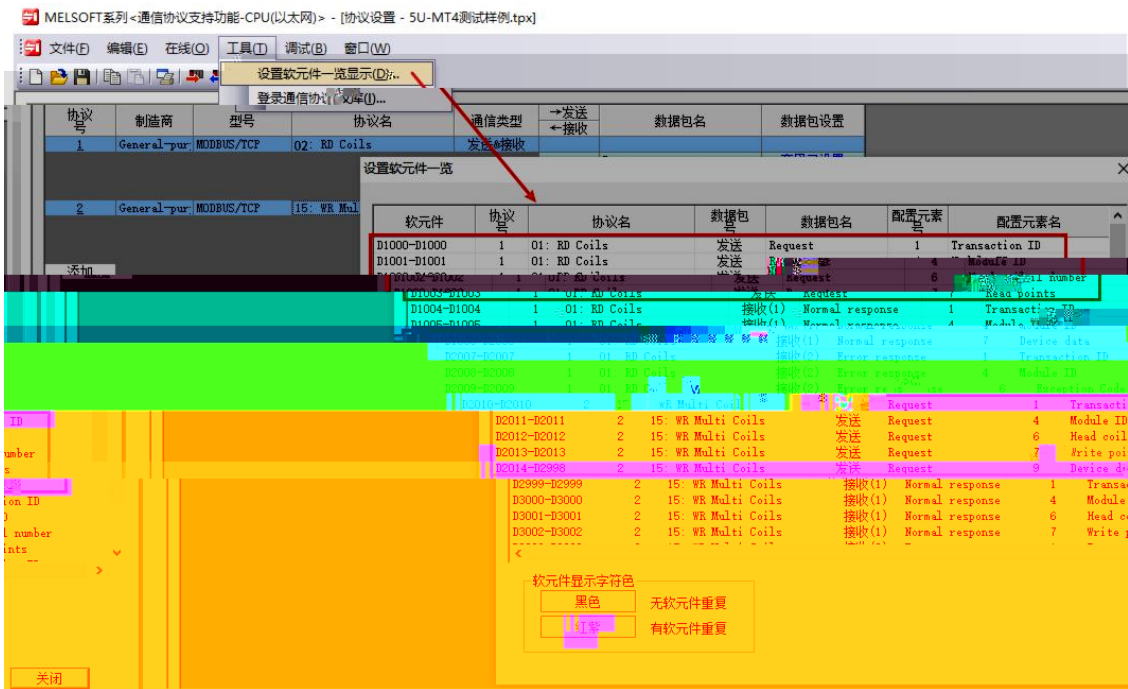
7.



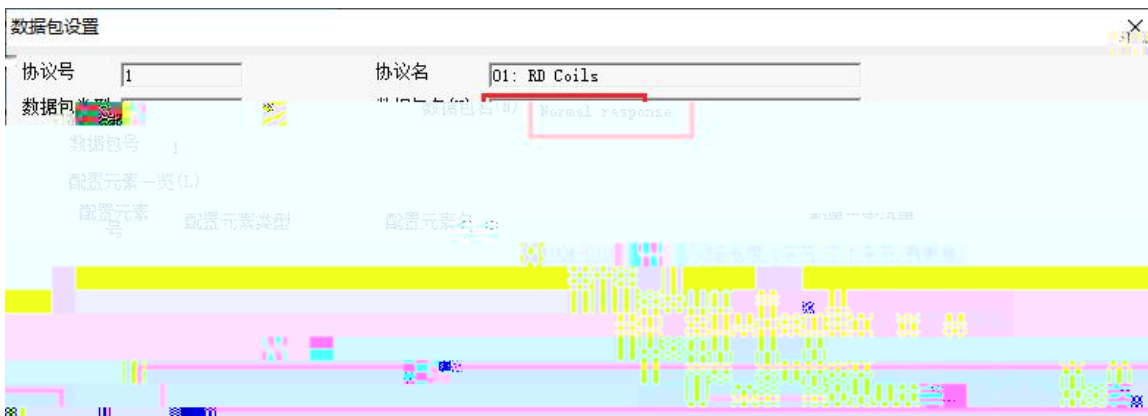
8.

PLC

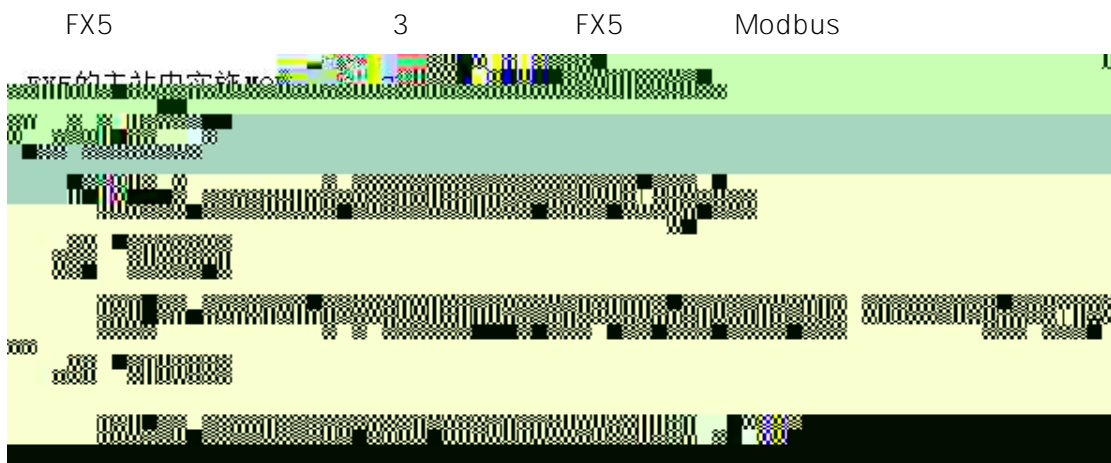
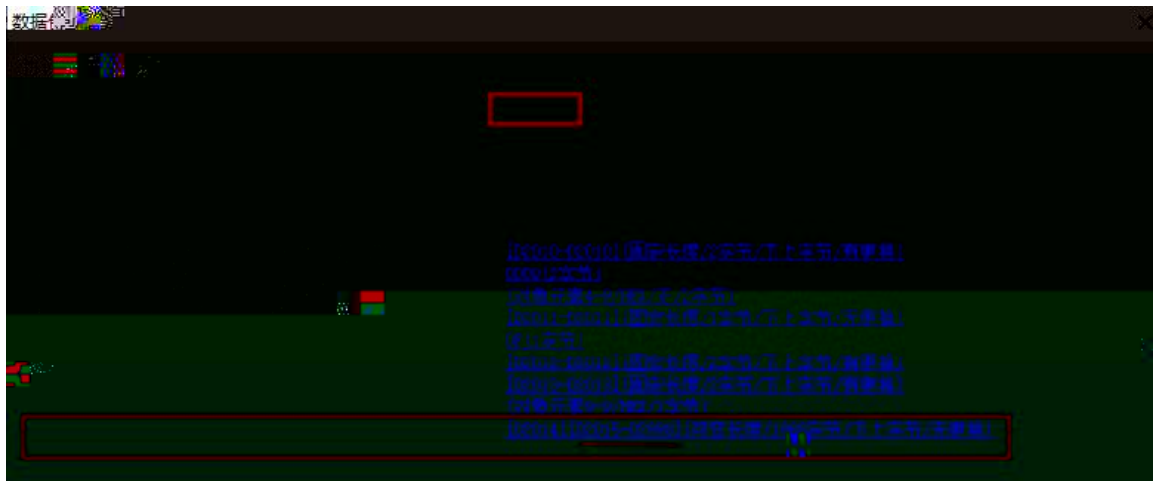




- 1) 02
 - a) Transaction ID ID 1
 - b) Module ID ID 1
 - c) Head coil number MT4 01 0-63 MT4
 - d) Read points IO bool
 - e) Device data D1007-D2006



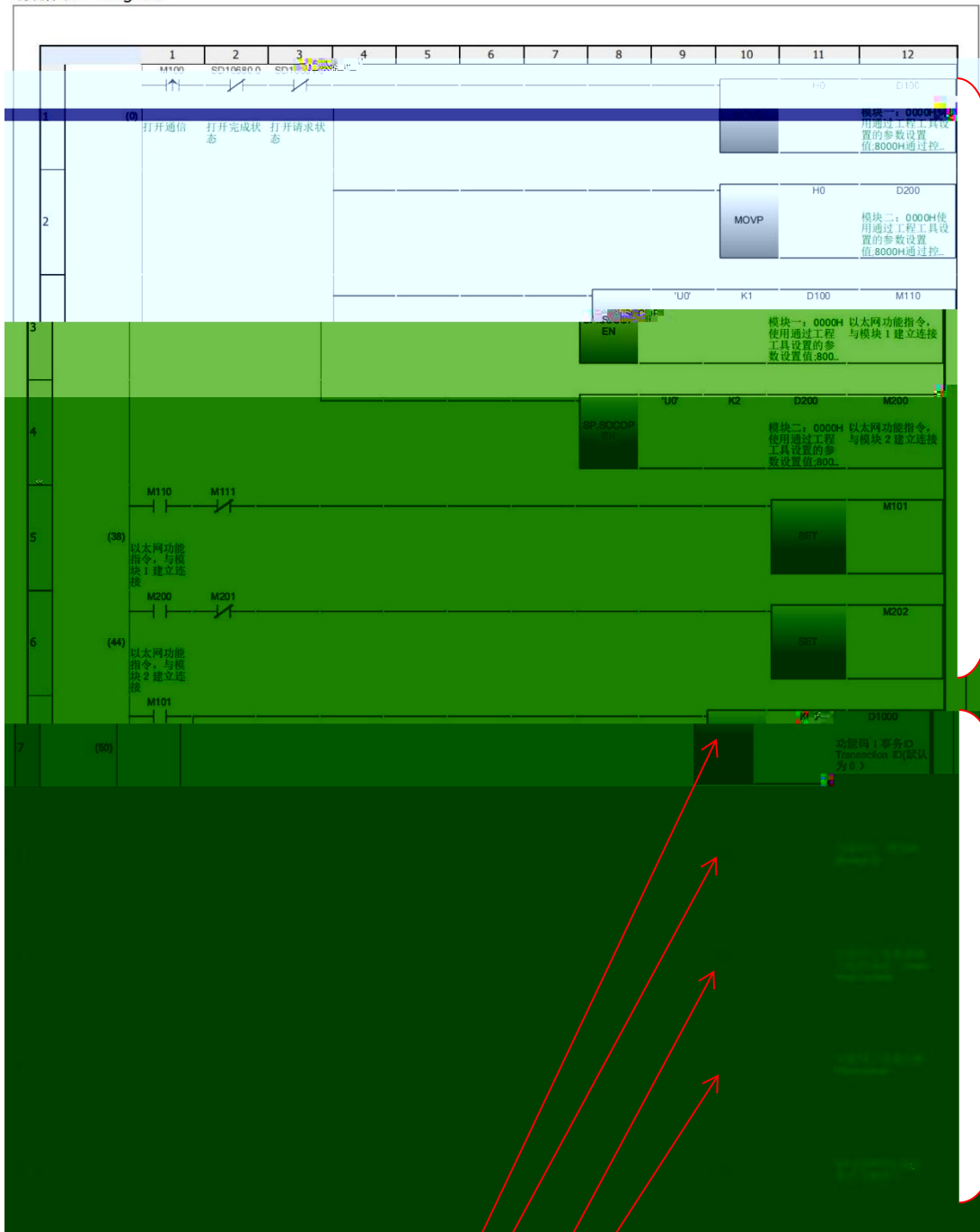
- 2) 15
- a) Transaction ID ID 1
 - b) Module ID ID 1
 - c) Head coil number MT4 15 64-128
MT4 IO
 - d) Write points bool
 - e) Number of bytes byte
 - f) Device data D 2015-D 2998



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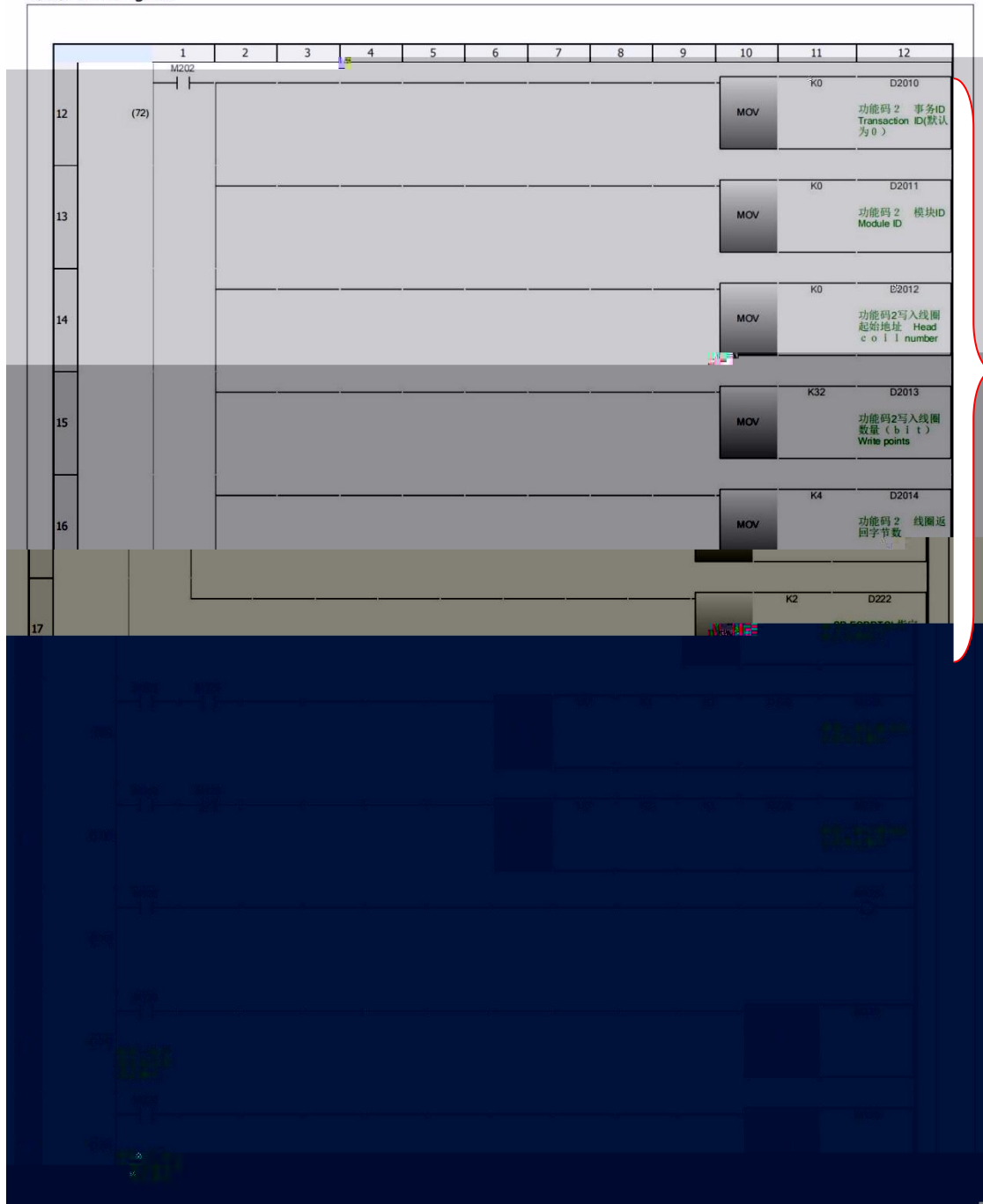
3

F1



配置元素一览(L)

配置元素号	配置元素类型	配置元素名	配置元素设置
1	无转换变量	Transaction ID	[M100-1000] (固定长度/2字节/上下字节/有更改)
2	固定数据	Protocol No.	000 (2字节)
3	长度	Length	(01-000) (1-000) (1/2字节)
4	无转换变量	Module ID	[M001-1001] (固定长度/1字节/上下字节/有更改)
5	固定数据	Function Code	00 (2字节)
6	无转换变量	Head input number	[M002-1002] (固定长度/2字节/上下字节/有更改)
7	无转换变量	Read points	[M003-1003] (固定长度/2字节/上下字节/有更改)



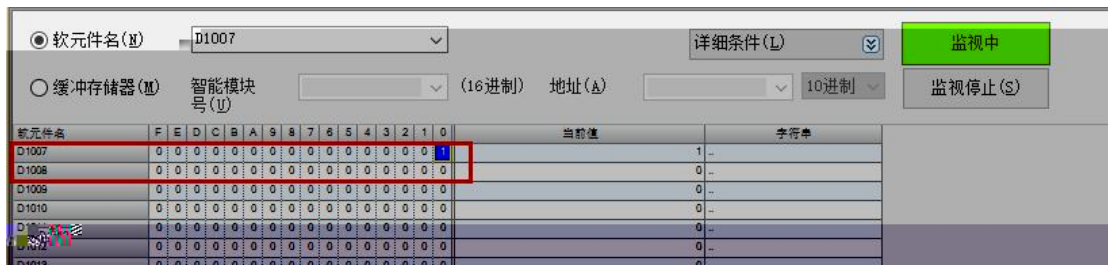
配置元素一览(L)

配置元素号	配置元素类型	配置元素名	配置元素设置
1
2
3
4
5
6
7
8
9
10
11
12
13
14
15
16
17

2)

01 Device Data

D1007



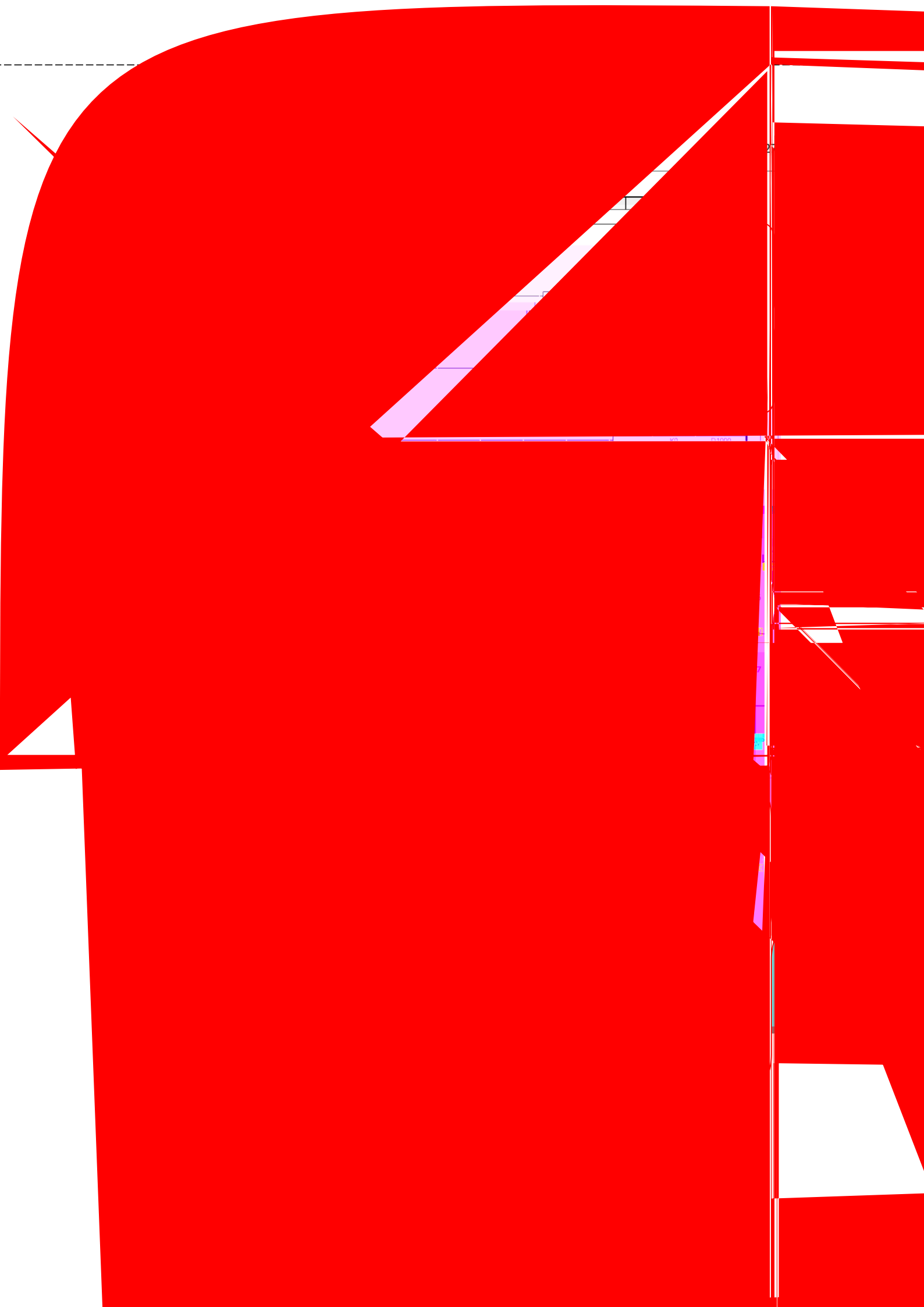
PLC

“CC-Link IE

Field Basic

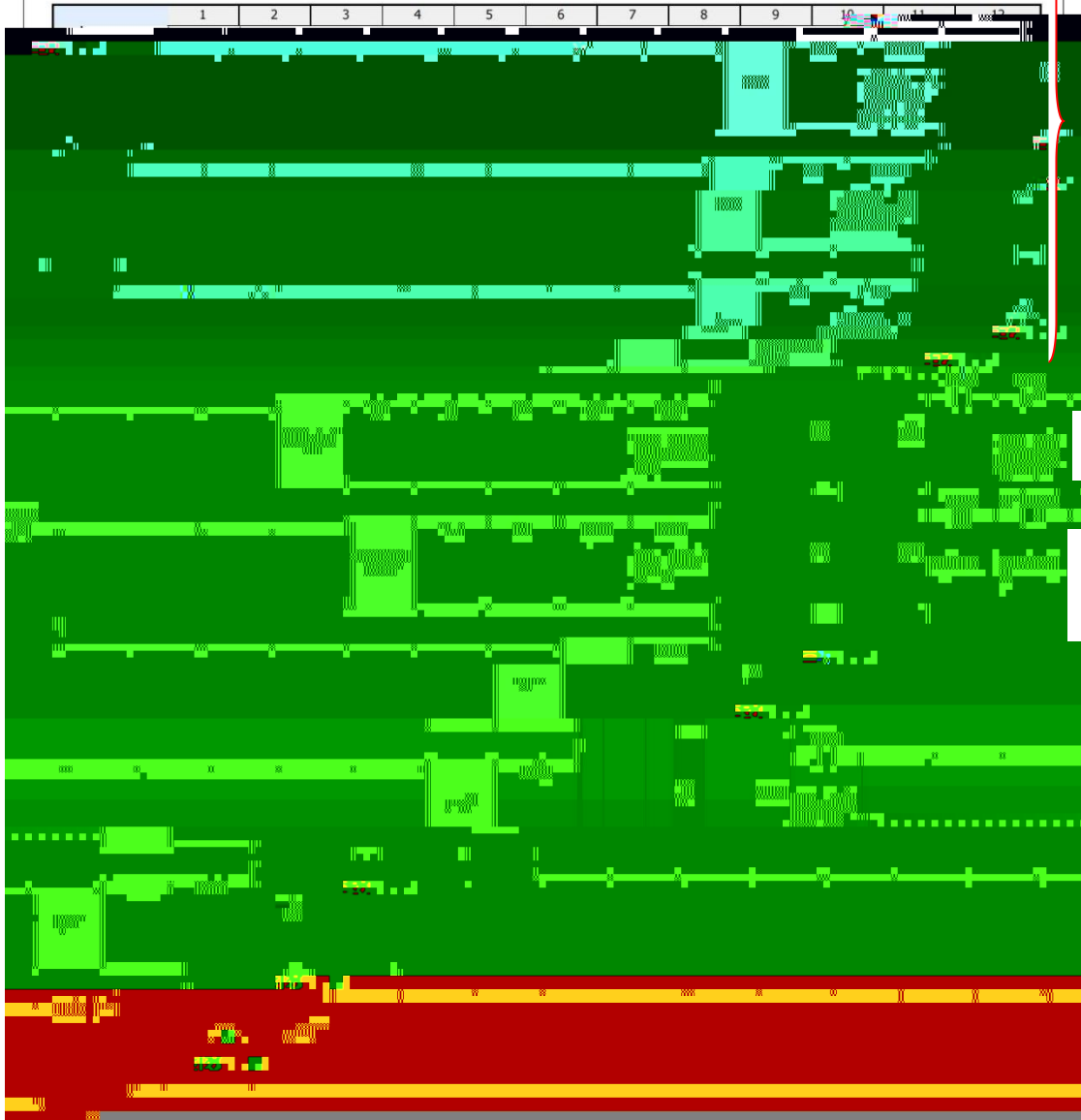
IO





梯形图
数据名 : ProgPou

2024/2/27



2

