

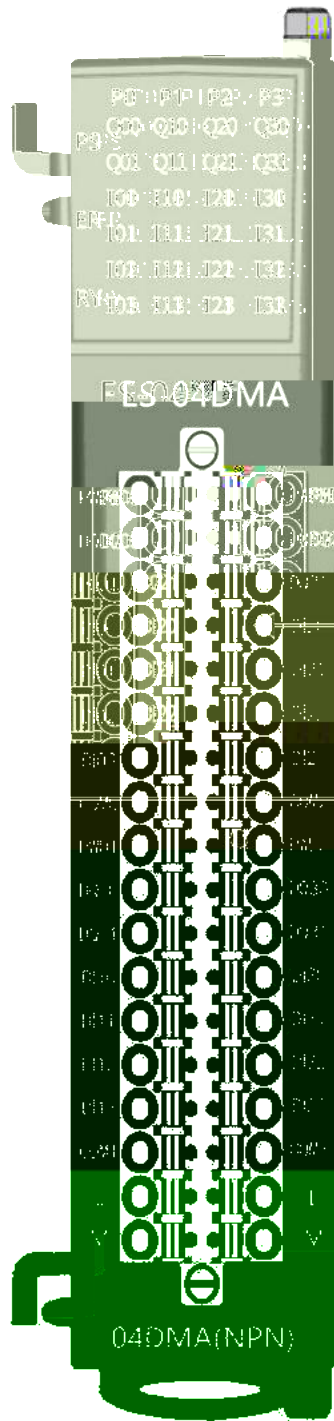
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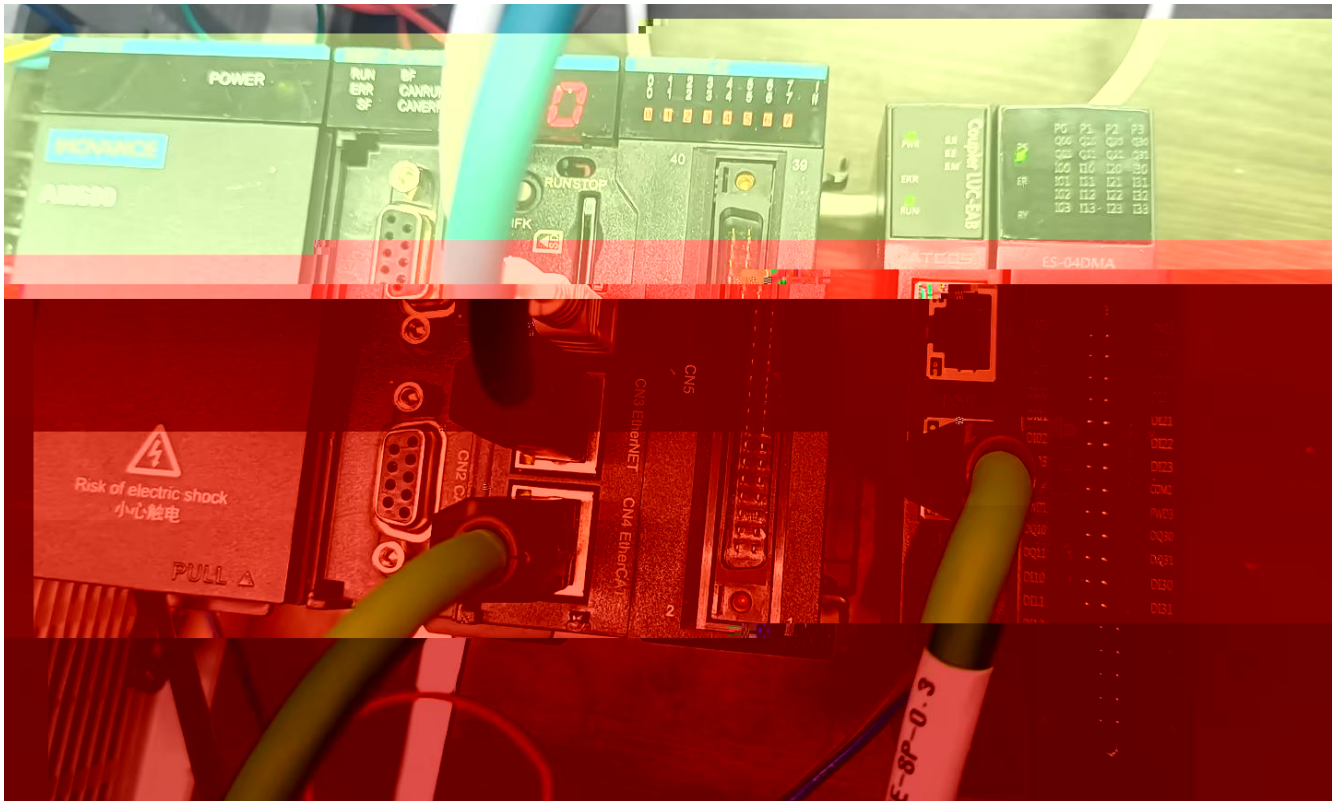


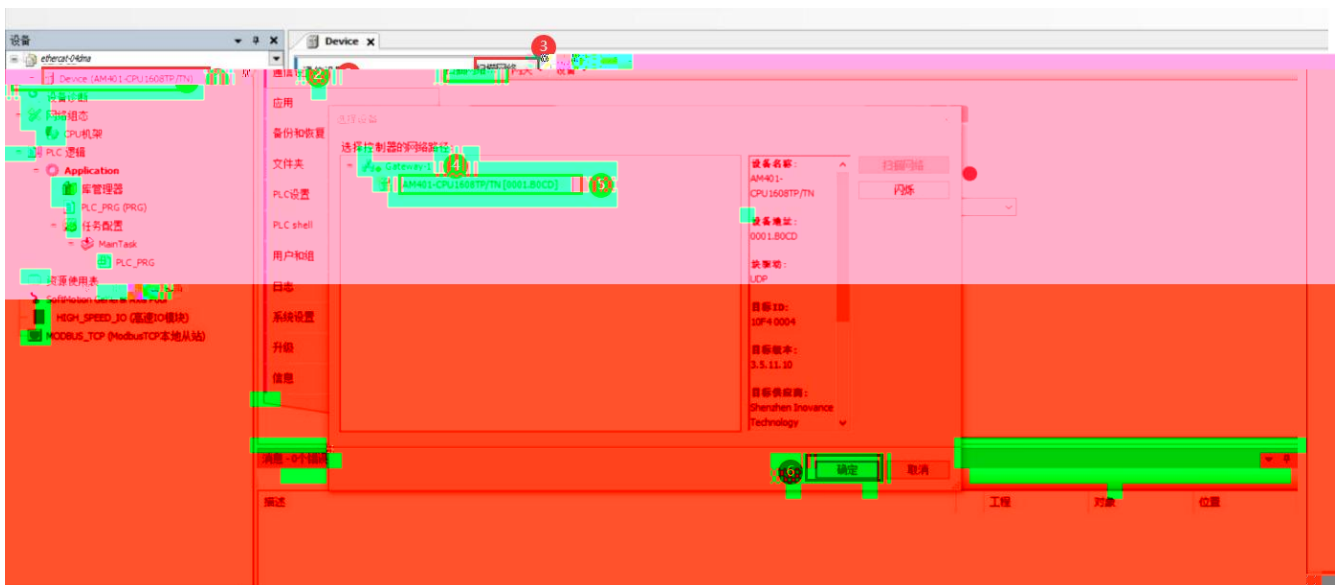


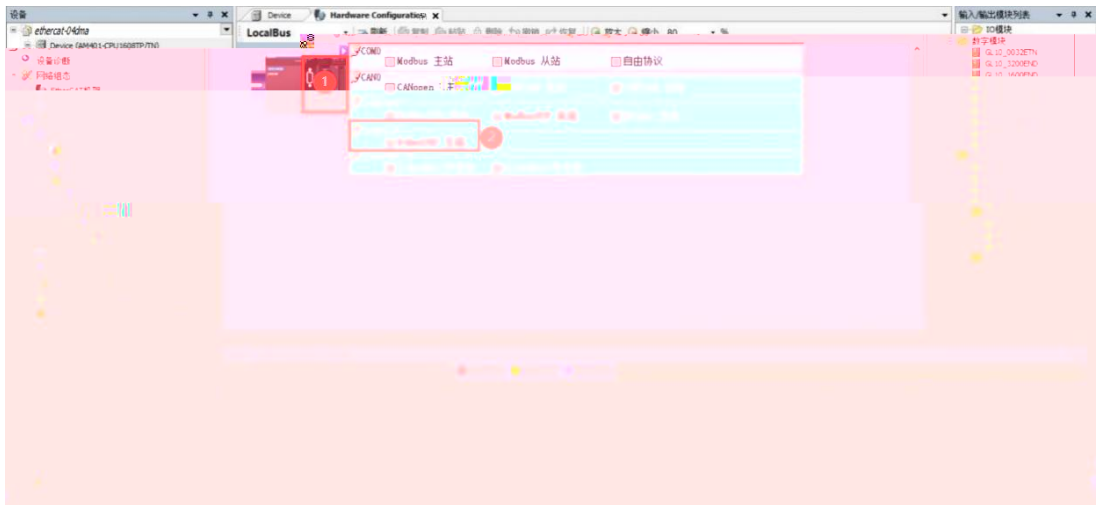
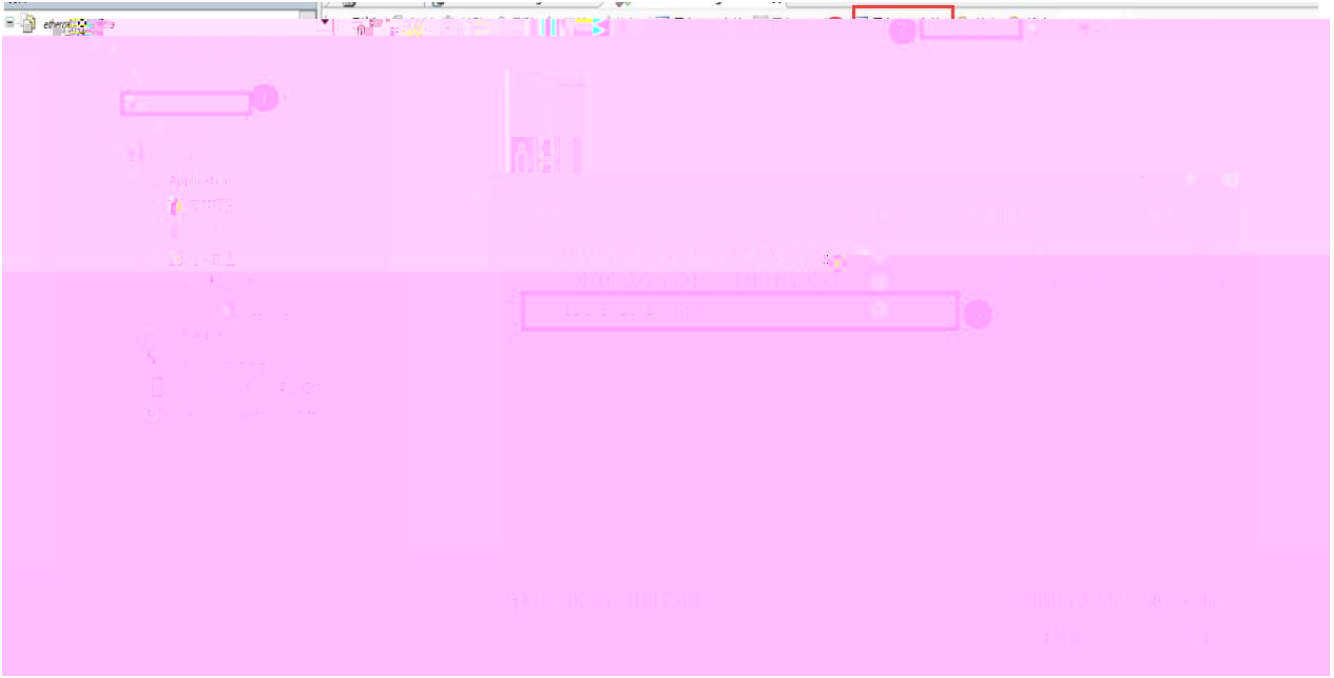
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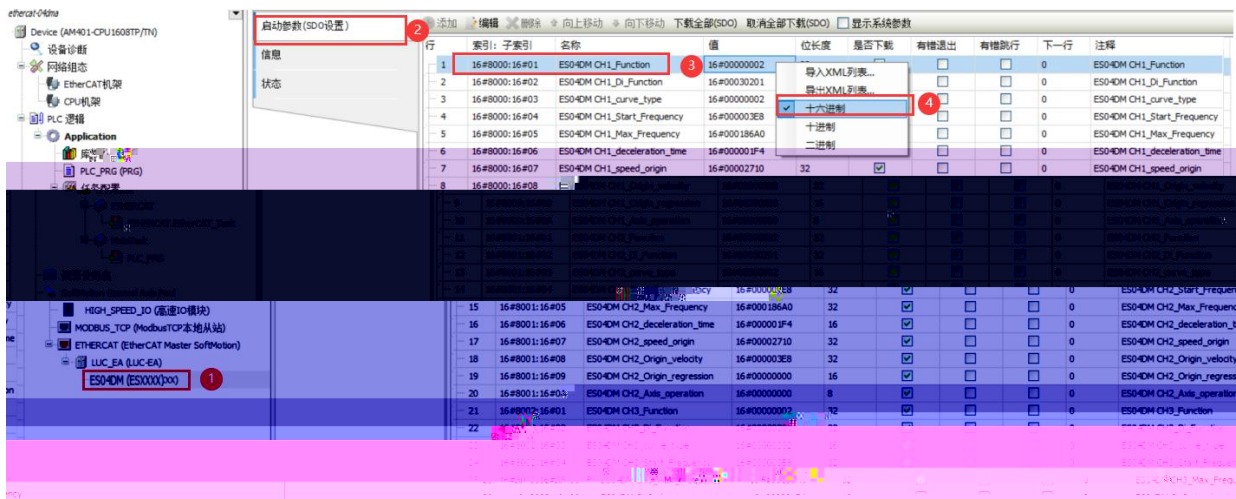
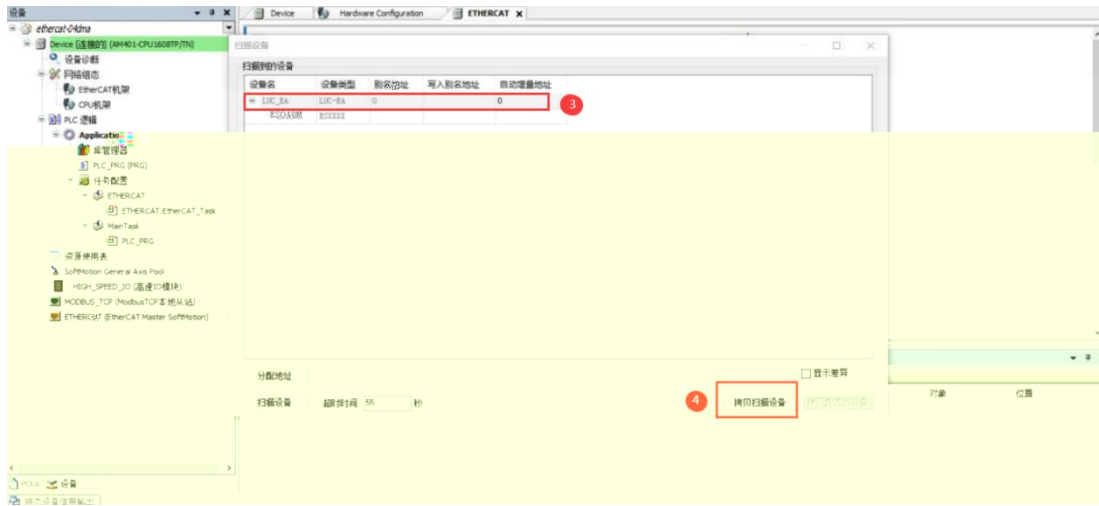


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索引: 子索引	名称	值	位长度	是否下载	有错误退出	有错误行	下一行	注释
1	16#8000:16#01	ESD4DM CH1_Function	16#00000002	32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0	ESD4DM CH1_Function
2	16#8000:16#02	ESD4DM CH1_DI_Function	16#00030201	32	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0	ESD4DM CH1_DI_Function
3	16#8000:16#03	ESD4DM CH1_curve_type	16#00000002	16	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0	ESD4DM CH1_curve_type
4	16#8000:16#04	ESD4DM CH1_Start_Frequency	16#000003E8	16	<input checked="" type="checkbox"/>	<input type="checkbox"/>	0	ESD4DM CH1_Start_Frequency



名称	值	位长度
ES04DM CH1 Function	16#00000002	32

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ES04DM CH1 Function	16#00000002	32

名称	值	位长度
ES04DM CH1 Function	16#00000002	32

名称	值	位长度
ES04DM CH1_Di_Function	16#00030201	32

名称	值	位长度
ES04DM CH1_Di_Function	16#00030201	32

名称	值	位长度
ES04DM CH1_Di_Function	16#00030201	32

名称	值	位长度
ES04DM CH1_Di_Function	16#00030201	32

名称	值	位长度
ES04DM CH1_curve_type	16#00000002	16

名称	值	位长度
ES04DM CH1_curve_type	16#00000002	16

名称	值	位长度
ES04DM CH1_Start_Frequency	16#000003E8	32

名称	值	位长度
ES04DM CH1_Max_Frequency	16#000186A0	32

名称	值	位长度
ES04DM CH1_deceleration_time	16#000001F4	16

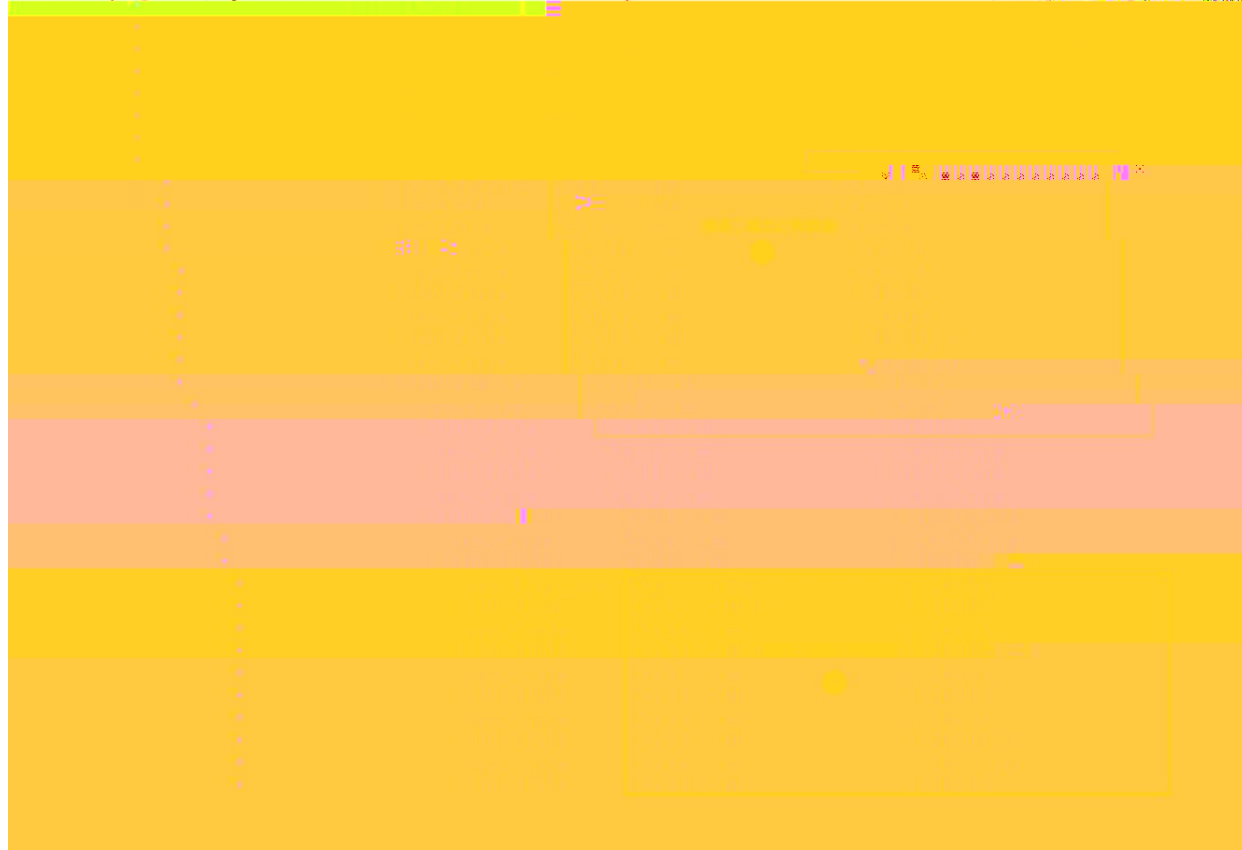
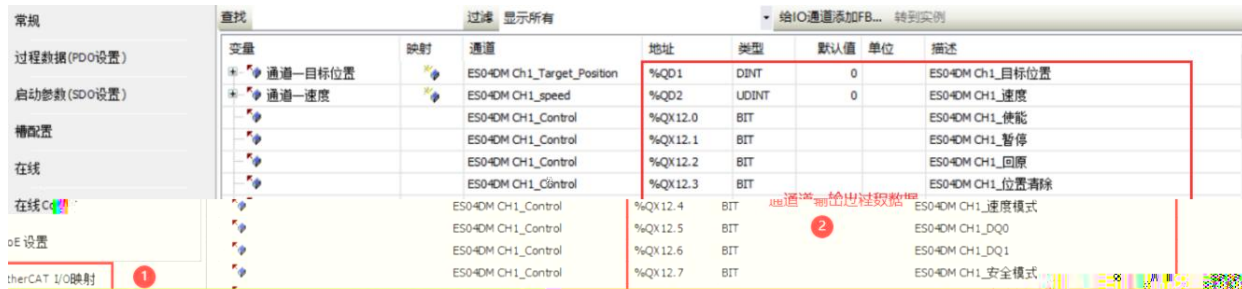
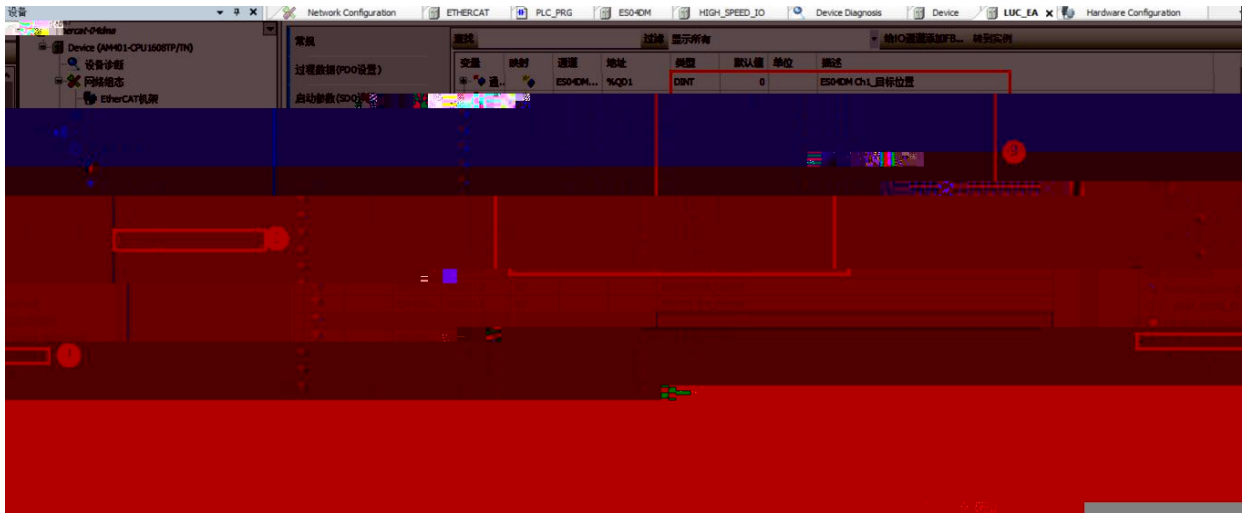
名称	值	位长度
ES04DM CH1_speed_origin	16#00002710	32

名称	值	位长度
ES04DM CH1_Origin_velocity	16#000003E8	32

名称	值	位长度
ES04DM CH1_Origin_regression	16#00000000	16

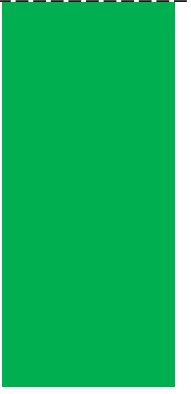
名称	值	位长度
ES04DM CH1_Origin_regression	16#00000000	16

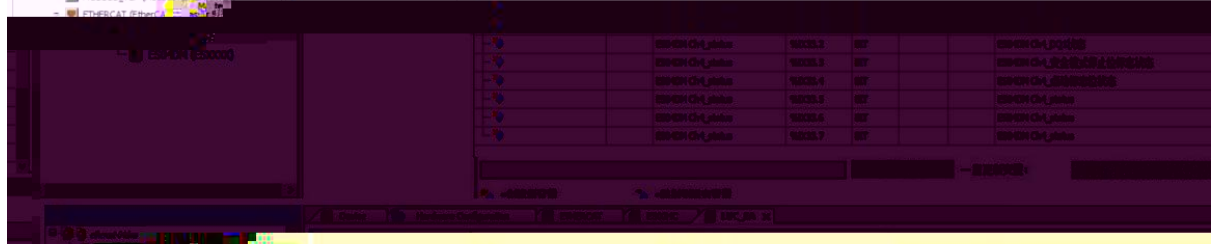
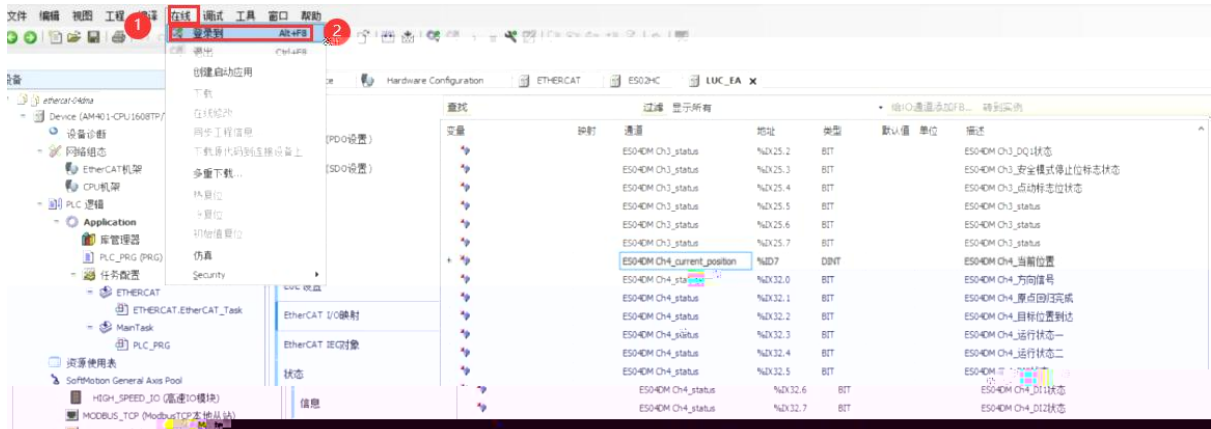
名称	值	位长度
ES04DM CH1_Axis_operation	16#00000000	8



变量	映射	通道	地址	类型	默认值	单位	描述
		ES04DM CH3_Control	%QX37.0	BIT			ES04DM CH3_速度及点动模式方向
		ES04DM CH3_Control	%QX37.1	BIT			ES04DM CH3_点动使能
		ES04DM CH3_Control	%QX37.2	BIT			ES04DM CH3_Control
		ES04DM CH3_Control	%QX37.3	BIT			ES04DM CH3_Control
		ES04DM CH3_Control	%QX37.4	BIT			ES04DM CH3_Control
		ES04DM CH3_Control	%QX37.5	BIT			ES04DM CH3_Control
		ES04DM CH3_Control	%QX37.6	BIT			ES04DM CH3_Control
		ES04DM CH3_Control	%QX37.7	BIT			ES04DM CH3_Control
		ES04DM CH4_Target_Position	%QD10	DINT			ES04DM CH4_目标位置
		ES04DM CH4_speed	%QD11	UDINT			ES04DM CH4_速度
		ES04DM CH4_Control	%QX48.0	BIT			ES04DM CH4_使能
		ES04DM CH4_Control	%QX48.1	BIT			ES04DM CH4_暂停
		ES04DM CH4_Control	%QX48.2	BIT			ES04DM CH4_回原
		ES04DM CH4_Control	%QX48.3	BIT			ES04DM CH4_位置清除
		ES04DM CH4_Control	%QX48.4	BIT			ES04DM CH4_速度模式
		ES04DM CH4_Control	%QX48.5	BIT			ES04DM CH4_DQ0
		ES04DM CH4_Control	%QX48.6	BIT			ES04DM CH4_DQ1
		ES04DM CH4_Control	%QX48.7	BIT			ES04DM CH4_安全模式清除
		ES04DM CH4_Control	%QX49.0	BIT			ES04DM CH4_速度及点动方向切换
		ES04DM CH4_Control	%QX49.1	BIT			ES04DM CH4_点动使能
		ES04DM CH4_Control	%QX49.2	BIT			ES04DM CH4_速度及点动模式方向
		ES04DM CH1_status	%IX0.3	BIT			ES04DM CH1_安全模式禁止位标志状态
		ES04DM CH1_status	%IX0.4	BIT			ES04DM CH1_点动标志位状态
		ES04DM CH1_status	%IX0.5	BIT			ES04DM CH1_速度标志位状态
		ES04DM CH1_status	%IX0.6	BIT			ES04DM CH1_安全标志位状态
		ES04DM CH1_status	%IX0.7	BIT			ES04DM CH1_速度标志位状态
		ES04DM CH2_Current_position	%ID3	DINT			ES04DM CH2_当前位置
		ES04DM CH2_status	%IX17.1	BIT			ES04DM CH2_DQ0状态
		ES04DM CH2_status	%IX17.2	BIT			ES04DM CH2_DQ1状态
		ES04DM CH2_status	%IX17.3	BIT			ES04DM CH2_DQ2状态
		ES04DM CH2_status	%IX17.4	BIT			ES04DM CH2_DQ3状态
		ES04DM CH2_status	%IX17.5	BIT			ES04DM CH2_DQ4状态
		ES04DM CH2_status	%IX17.6	BIT			ES04DM CH2_DQ5状态
		ES04DM CH2_status	%IX17.7	BIT			ES04DM CH2_DQ6状态
		ES04DM CH2_status	%IX17.8	BIT			ES04DM CH2_DQ7状态
		ES04DM CH2_status	%IX17.9	BIT			ES04DM CH2_DQ8状态
		ES04DM CH2_status	%IX17.10	BIT			ES04DM CH2_DQ9状态
		ES04DM CH2_status	%IX17.11	BIT			ES04DM CH2_DQ10状态
		ES04DM CH2_status	%IX17.12	BIT			ES04DM CH2_DQ11状态
		ES04DM CH2_status	%IX17.13	BIT			ES04DM CH2_DQ12状态
		ES04DM CH2_status	%IX17.14	BIT			ES04DM CH2_DQ13状态
		ES04DM CH2_status	%IX17.15	BIT			ES04DM CH2_DQ14状态
		ES04DM CH2_status	%IX17.16	BIT			ES04DM CH2_DQ15状态
		ES04DM CH2_status	%IX17.17	BIT			ES04DM CH2_DQ16状态
		ES04DM CH2_status	%IX17.18	BIT			ES04DM CH2_DQ17状态
		ES04DM CH2_status	%IX17.19	BIT			ES04DM CH2_DQ18状态
		ES04DM CH2_status	%IX17.20	BIT			ES04DM CH2_DQ19状态
		ES04DM CH2_status	%IX17.21	BIT			ES04DM CH2_DQ20状态
		ES04DM CH2_status	%IX17.22	BIT			ES04DM CH2_DQ21状态
		ES04DM CH2_status	%IX17.23	BIT			ES04DM CH2_DQ22状态
		ES04DM CH2_status	%IX17.24	BIT			ES04DM CH2_DQ23状态
		ES04DM CH2_status	%IX17.25	BIT			ES04DM CH2_DQ24状态
		ES04DM CH2_status	%IX17.26	BIT			ES04DM CH2_DQ25状态
		ES04DM CH2_status	%IX17.27	BIT			ES04DM CH2_DQ26状态
		ES04DM CH2_status	%IX17.28	BIT			ES04DM CH2_DQ27状态
		ES04DM CH2_status	%IX17.29	BIT			ES04DM CH2_DQ28状态
		ES04DM CH2_status	%IX17.30	BIT			ES04DM CH2_DQ29状态
		ES04DM CH2_status	%IX17.31	BIT			ES04DM CH2_DQ30状态
		ES04DM CH2_status	%IX17.32	BIT			ES04DM CH2_DQ31状态









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