



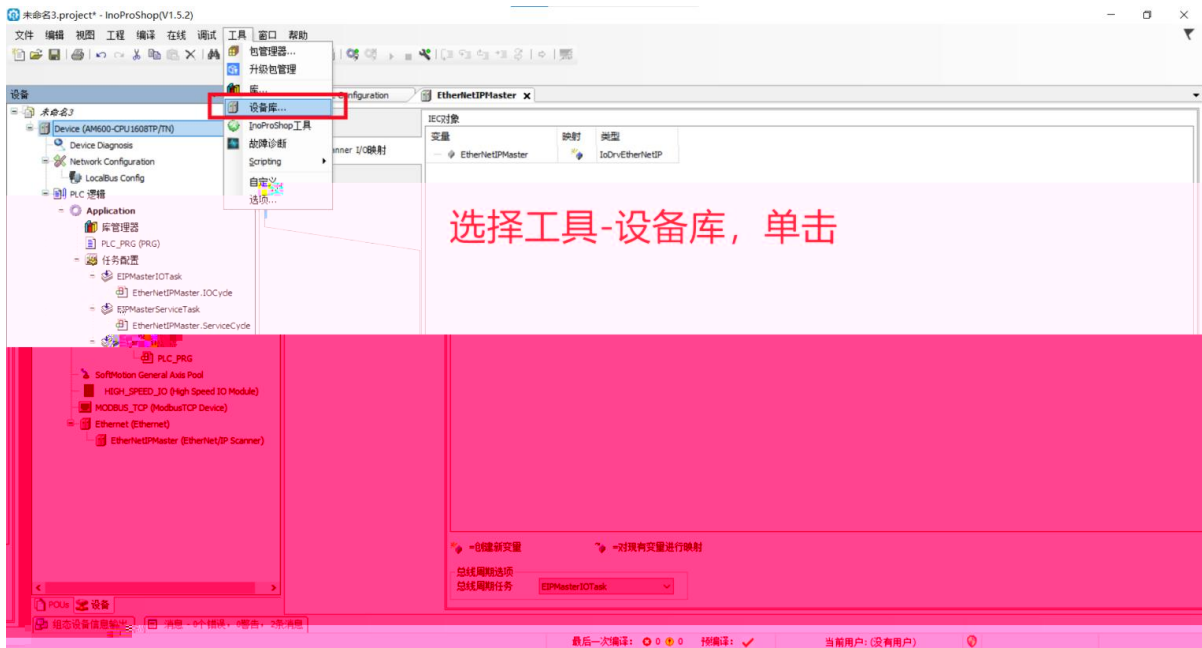
2021-6-3

2021 06 03

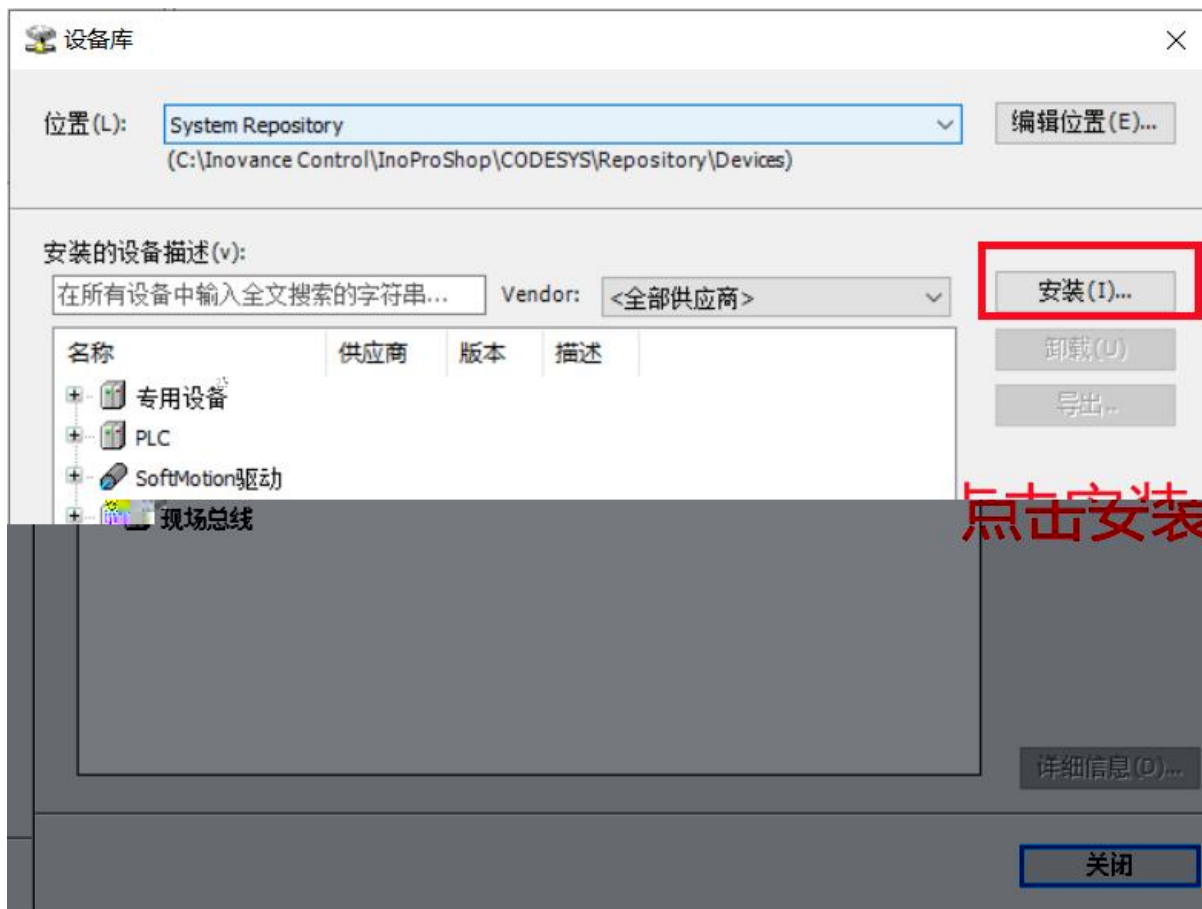
2021 06 03



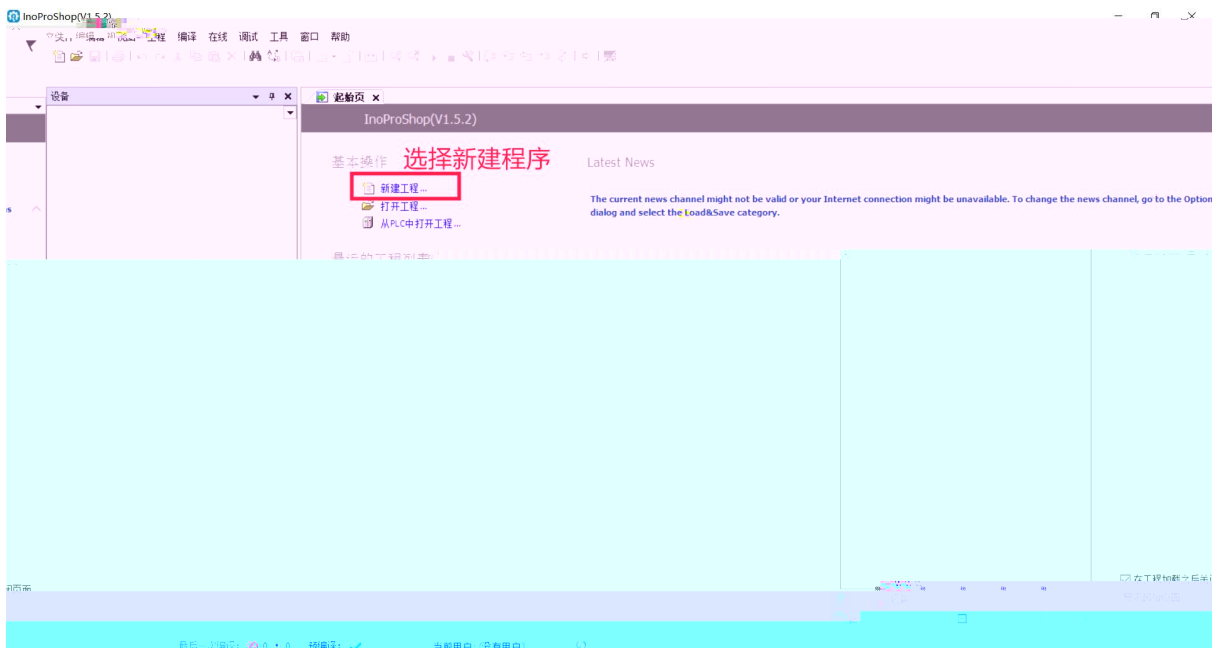
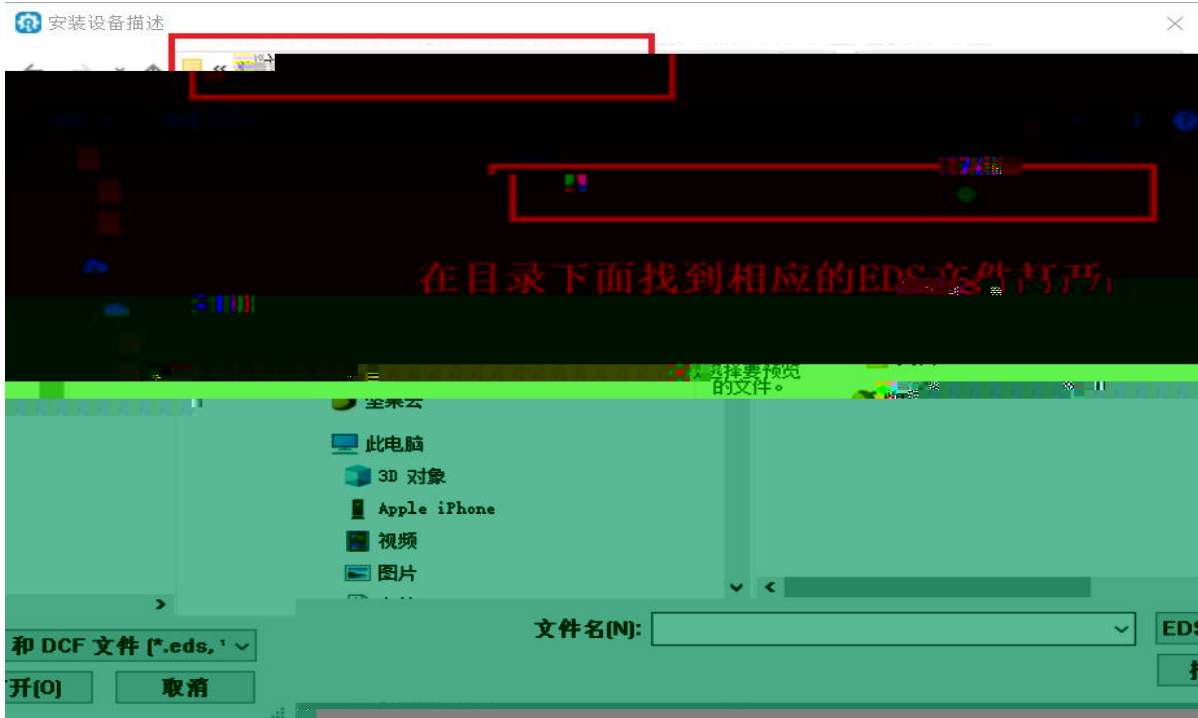
1. InoProShop(V1.5.2)



2.



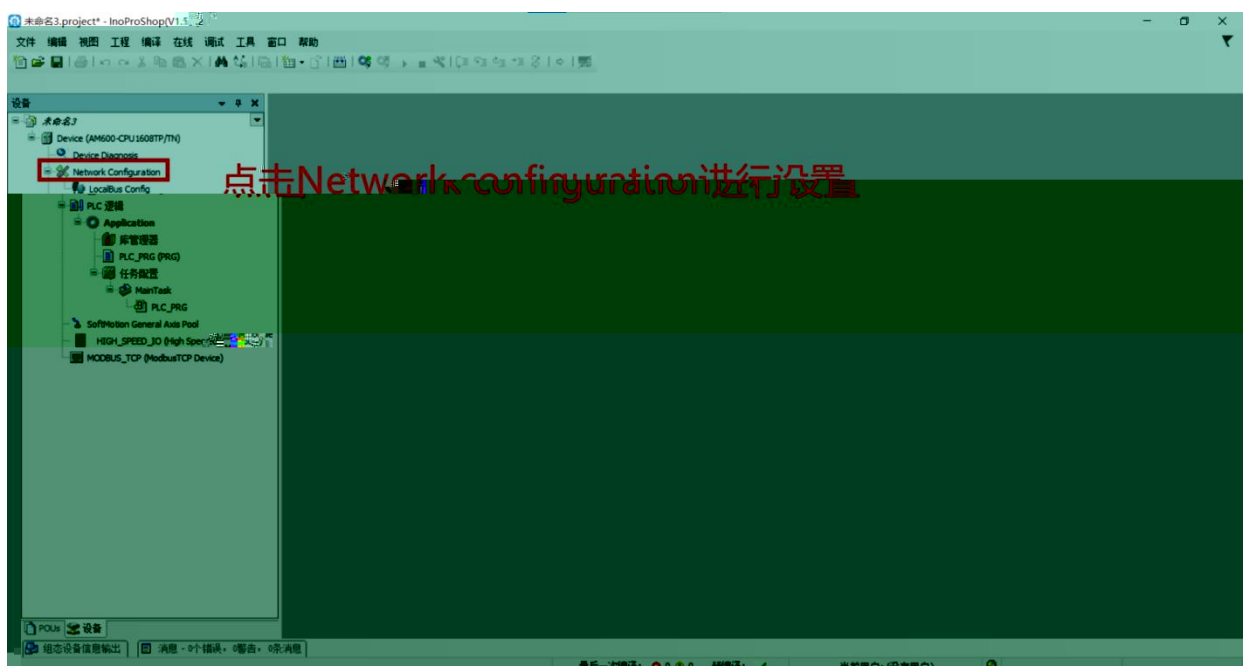
### 3. EDS



PLC



Network configuration

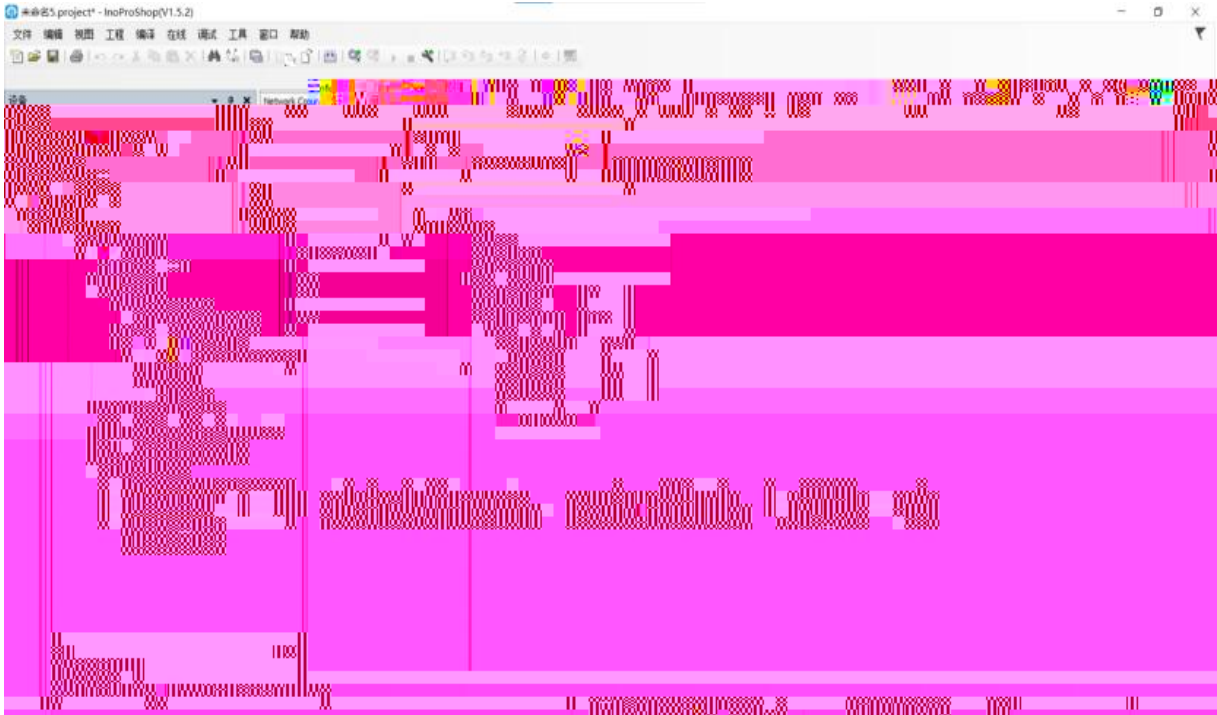








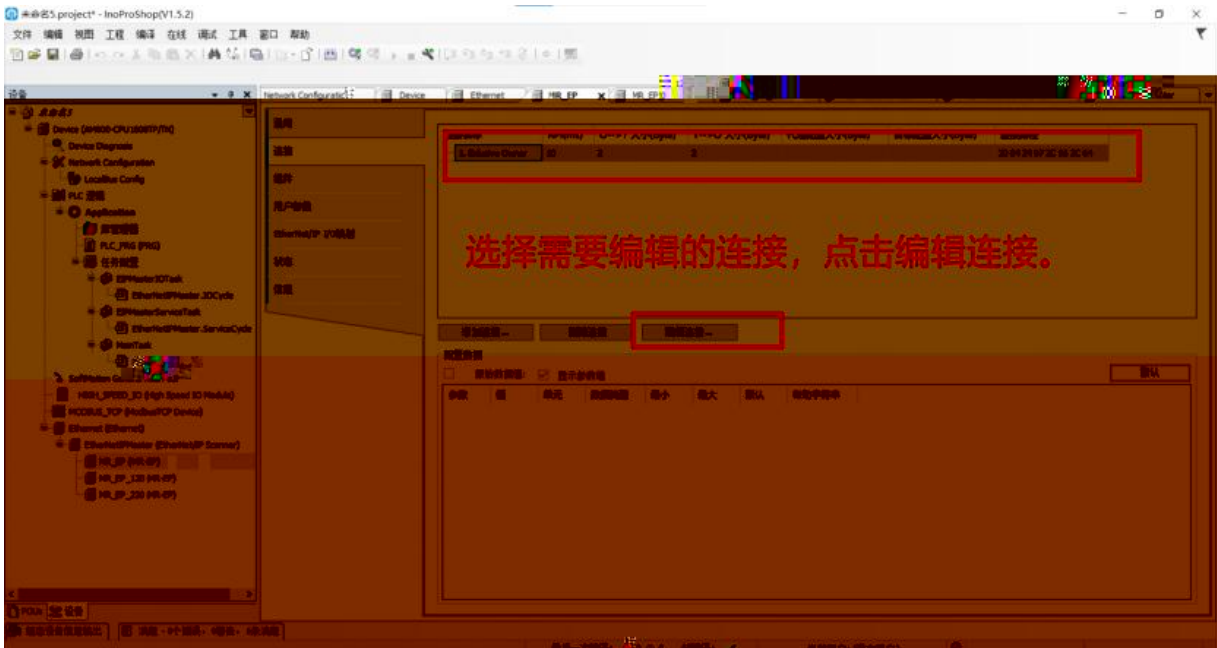
IP



MR1616x-EP

16

16





EIP Byte

Point to Point connection RPI 10-30

Input Data Output Data 1 =8

	MR080X- EP	MR1616X- EP	MR1600X- EP	MR3200X- EP	MRO016X- EP	MRO032X- EP
Input Data	1	2	2	4	0	0
Output Data	1	2	-	-	2	4
	Exclusive owner		Input Only		Exclusive owner	

" "



