

RX

10

3D

1.1

30E

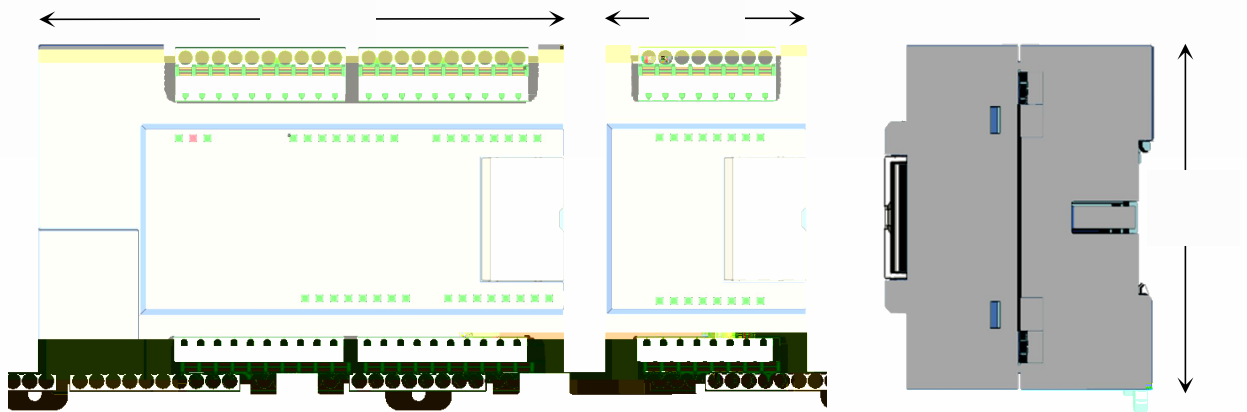
1

2

91 0 5 3 2 0 5 1 0 0 0 0

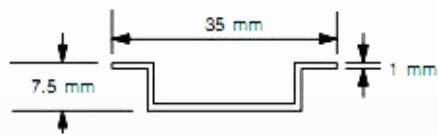


3.1



1

3.2



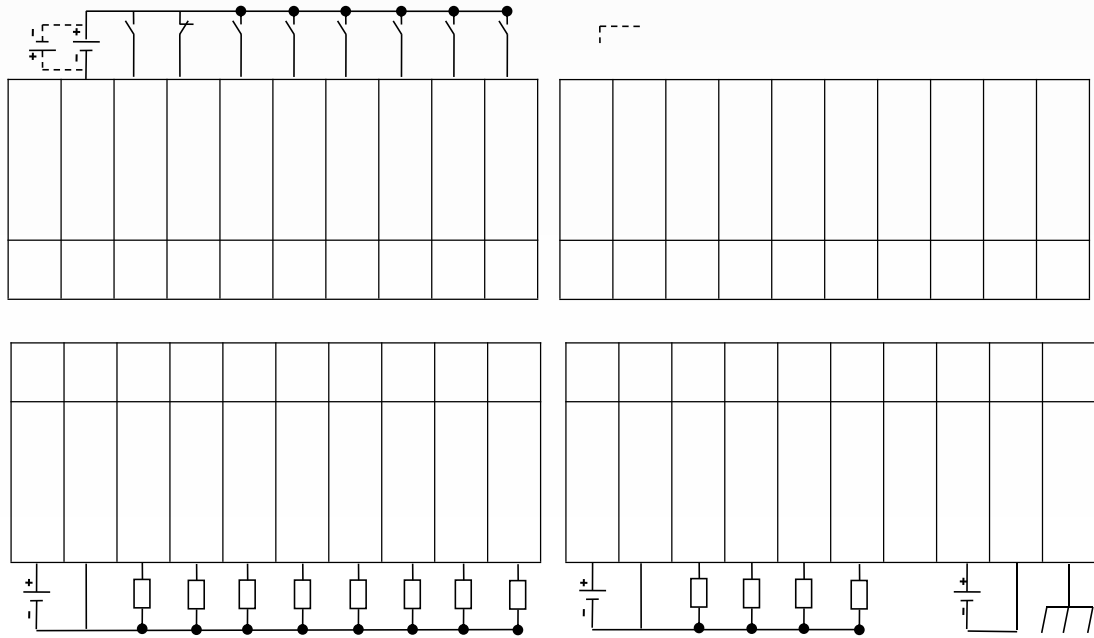
2 DIN



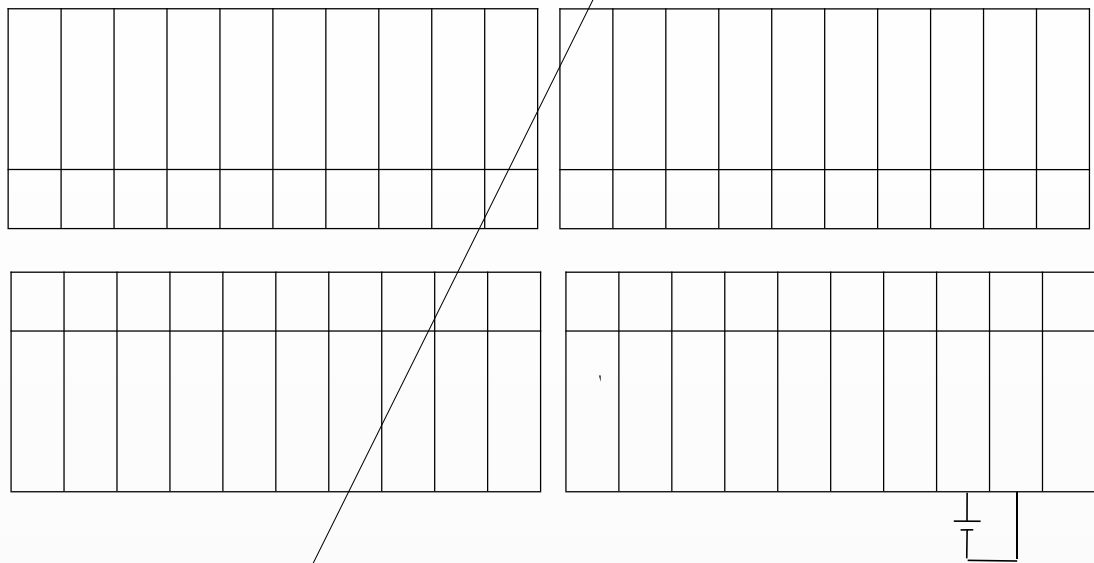
4.

4.1 R51CX-EA

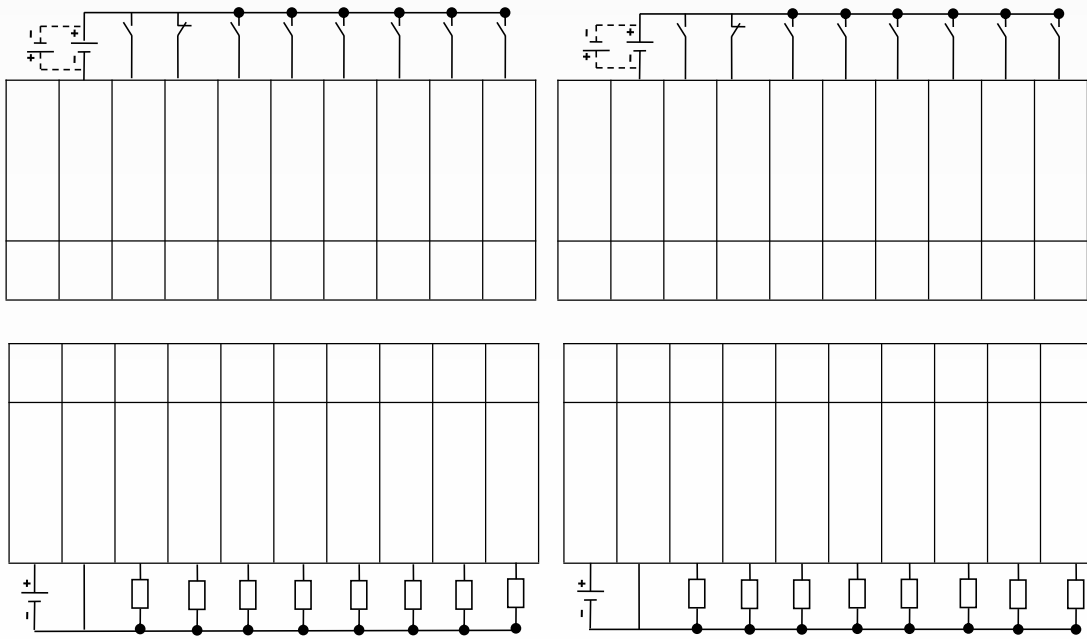
R51C1-EA/XX



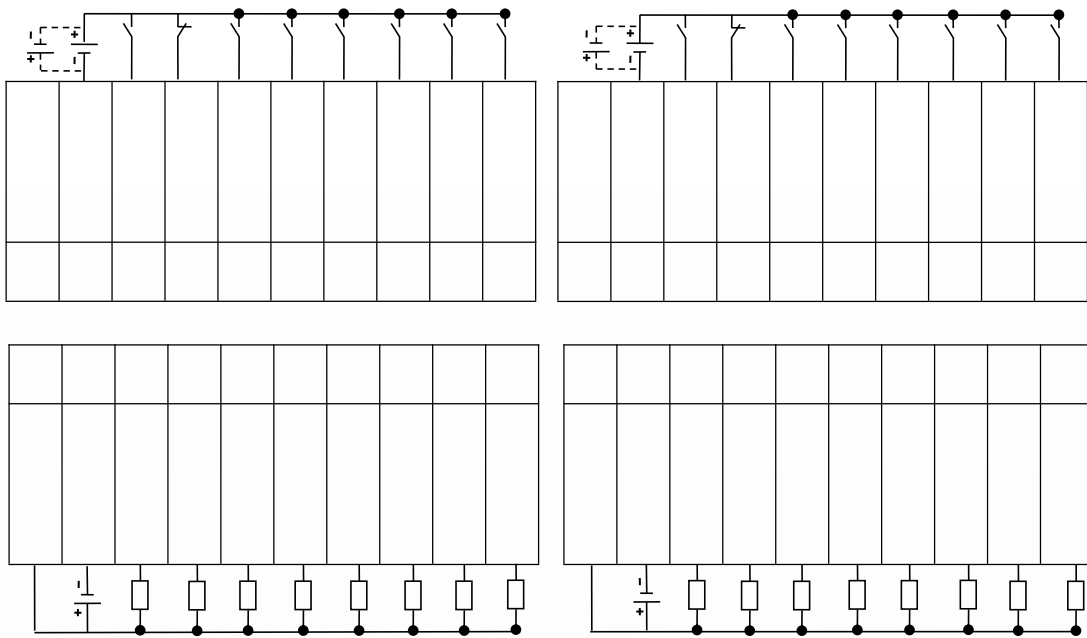
R51C2-EA/XX

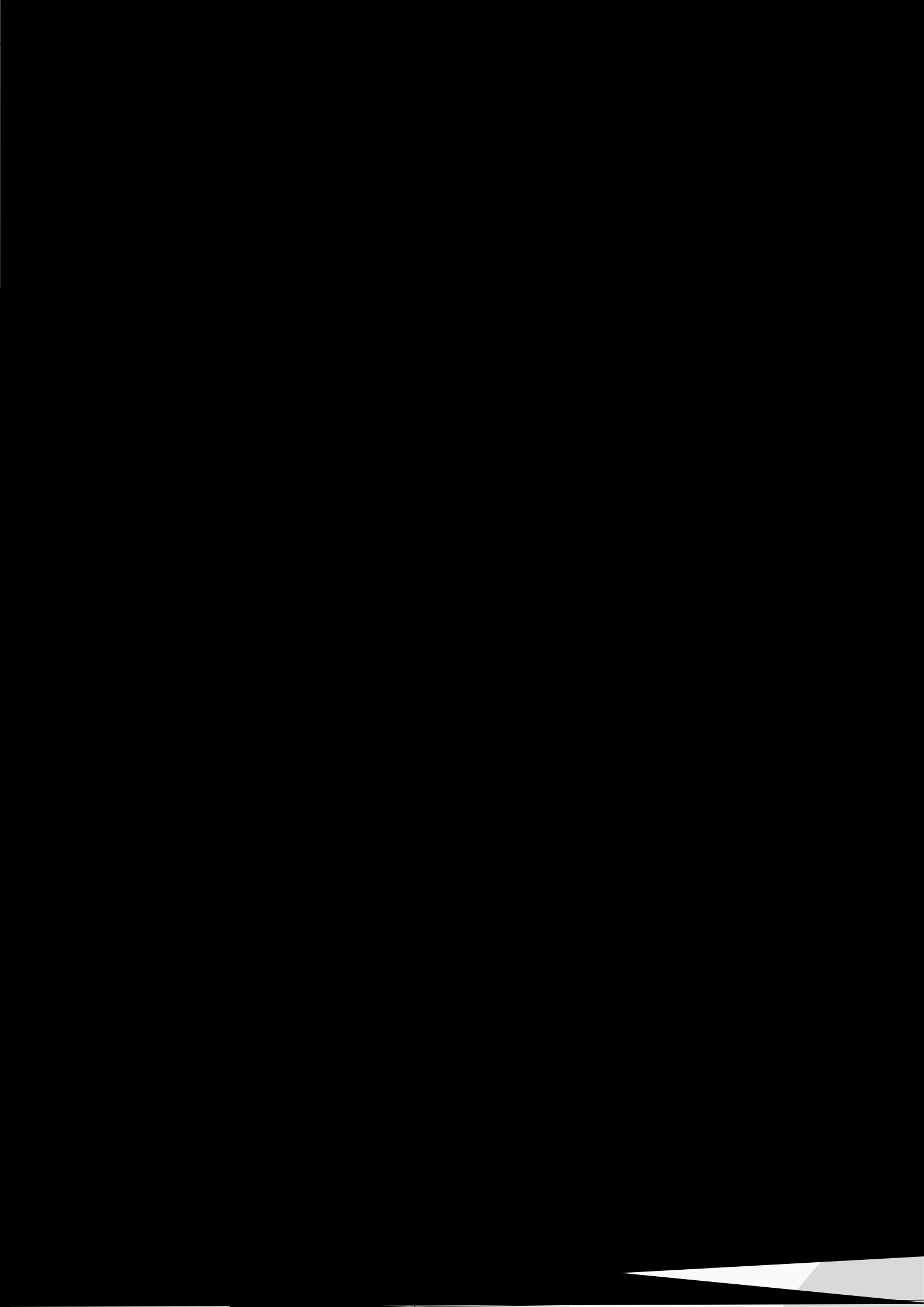


R5201-EA/XX

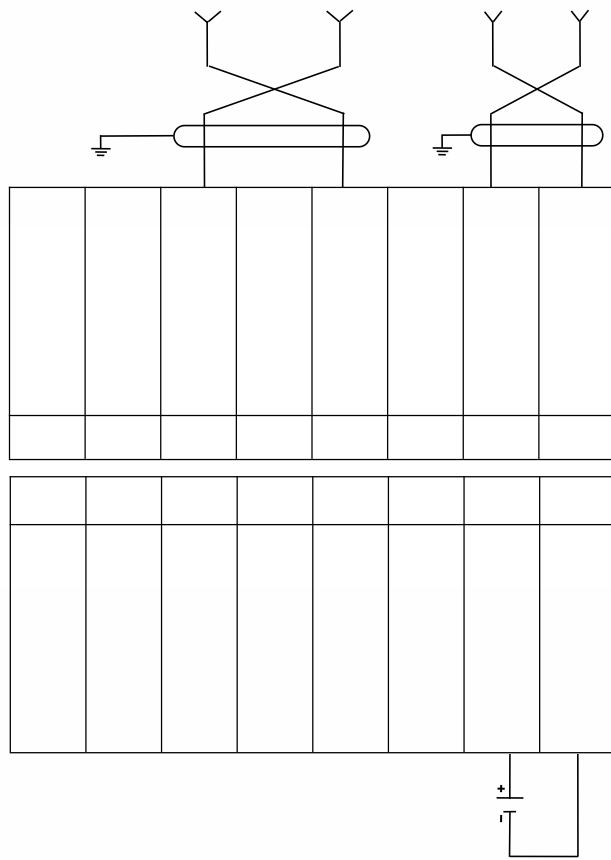


R5202-EA/XX



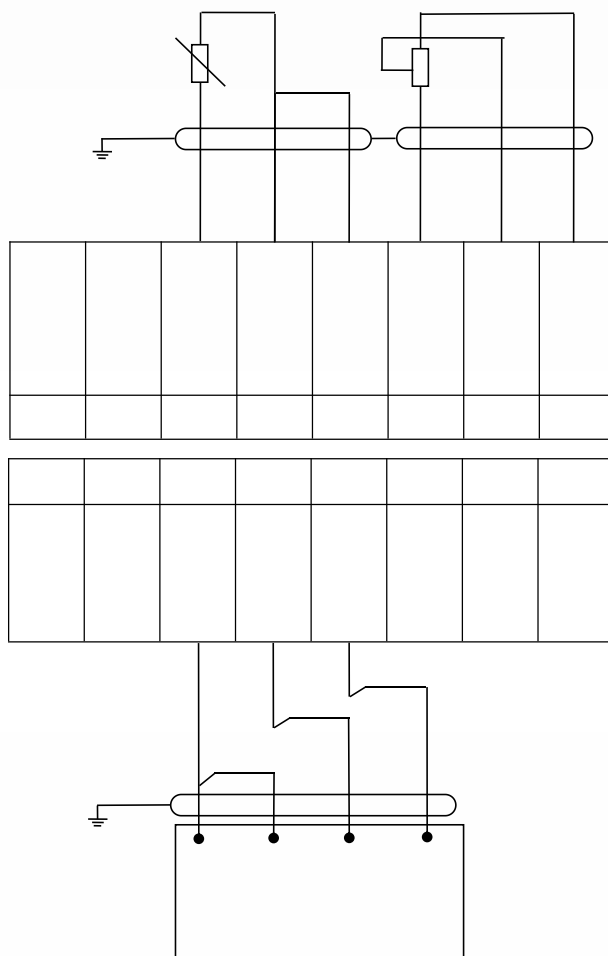


4 E4041

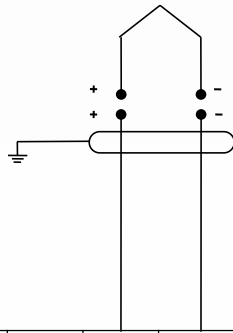


E8041

4



4 E8042

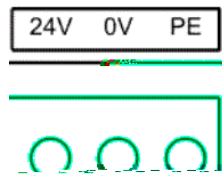


4.5.3 RJ45

LINK1/LINK2	ACT1/ACT2	
○		
●		
	○	
	●	

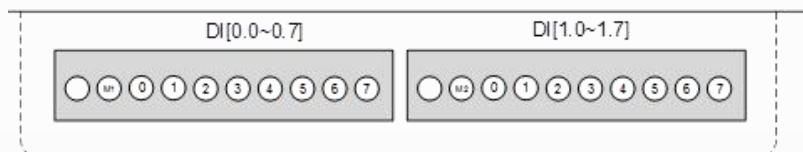
9 RJ45

4.6



10

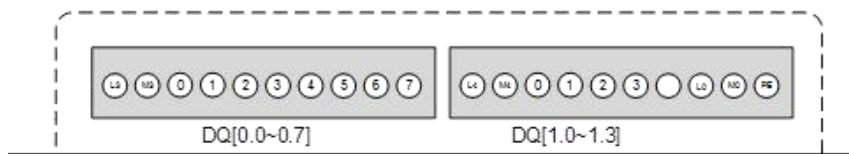
4.7



Digital Input-0		Digital Input-1	

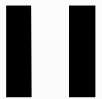
11

4.8



Digital Output -0

Digital Output -1

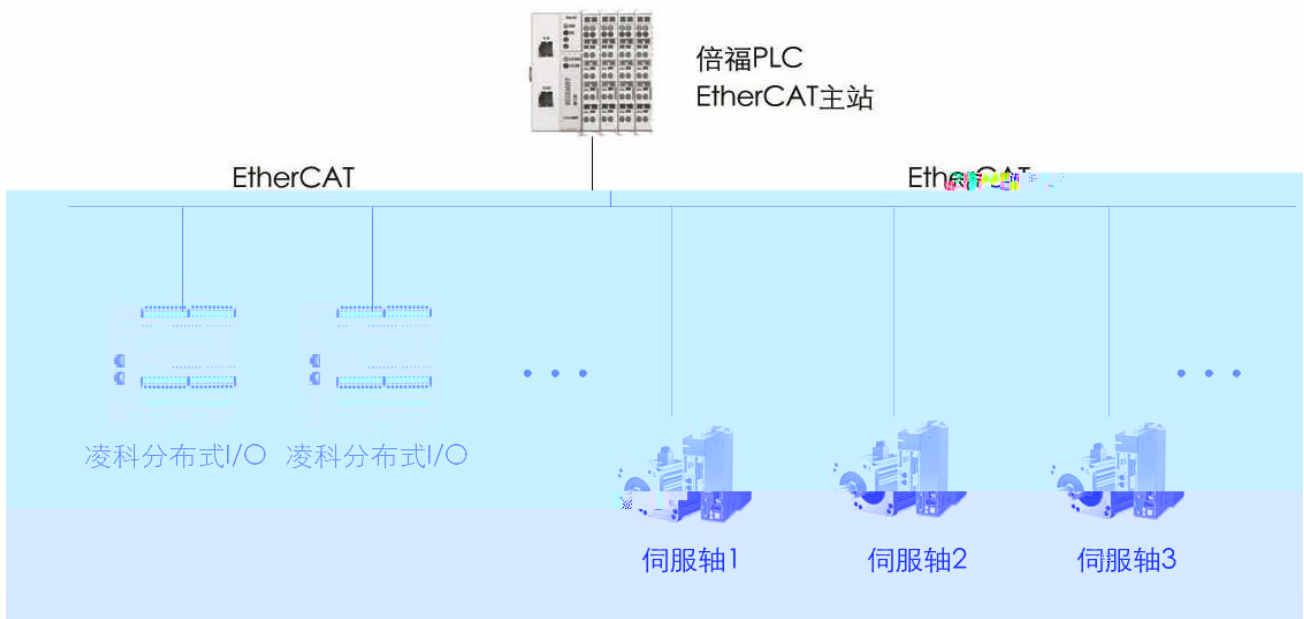




5.ETHERCAT

5.1

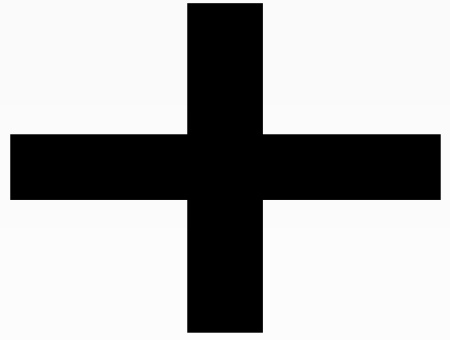
ETHERCAT IO



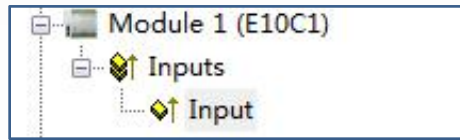
3:ETHERCAT IO

5.2

5.2.1 R51C1-EA/F R51C1-EA/Pro

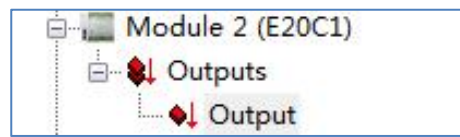


5.3.1 DI



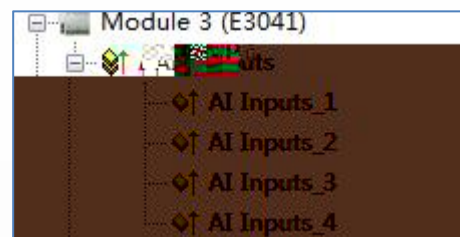
5 E10C1

5.3.2 DQ



6 E20C1

5.3.3 AI



7 E3041

+ 8010:0	Param_list	RO
+ 8011:0	Param_Offset	RO
+ 8012:0	Param_Gain	RO
+ 8013:0	Param_AverageNum	RO

8 E3041 SDO 8010


```

8010:0 Param_list RO
├── 8010:01 CH1_Range RW P ---
├── 8010:02 CH2_Range RW P ---
├── 8010:03 CH3_Range RW P ---
└── 8010:04 CH4_Range RW P ---

```


```

8011:0 Param_Offset RO
├── 8011:01 CH1_Offset RW P ---
├── 8011:02 CH2_Offset RW P ---
├── 8011:03 CH3_Offset RW P ---
└── 8011:04 CH4_Offset RW P ---

```

8012:0	Param_Gain	RO	
8012:01	CH1_Gain	RW P	---
8012:02	CH2_Gain	RW P	---
8012:03	CH3_Gain	RW P	---
8012:04	CH4_Gain	RW P	---

11

8013:0	Param_AverageNum	RO	
8013:01	CH1_AverageNum	RW P	---
8013:02	CH2_AverageNum	RW P	---
8013:03	CH3_AverageNum	RW P	---
8013:04	CH4_AverageNum	RW P	---

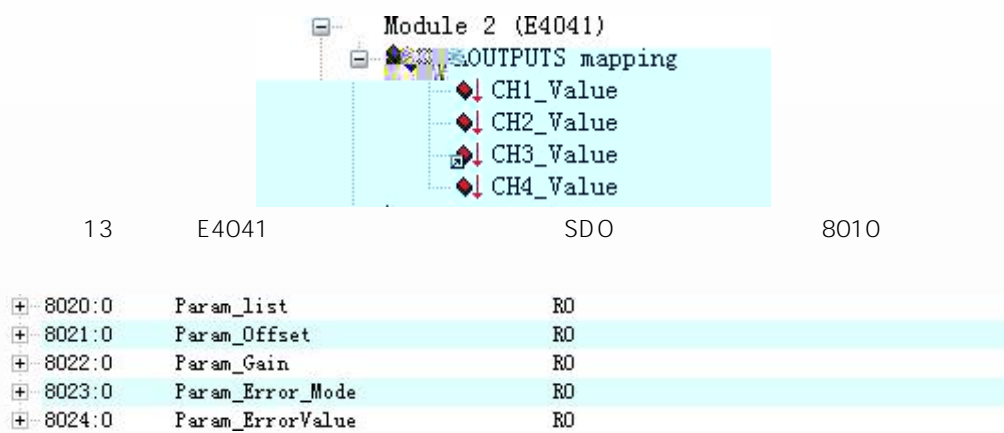
12

5.4

14

5.4.1

AO




```

8020:0 Param_list RO
  8020:01 CH1_Range RW P ---
  8020:02 CH2_Range RW P ---
  8020:03 CH3_Range RW P ---
  8020:04 CH4_Range RW P ---
15 SDO 8010

```


15

```

8021:0 Param_Offset RO
  8021:01 CH1_Offset RW P --- 8021:02
  8021:02 CH2_Offset RW P --- 8021:03
  8021:03 CH3_Offset RW P --- 8021:04
  8021:04 CH4_Offset RW P ---

```

16

```

8022:0 Param_Gain RO
  8022:01 CH1_Gain RW P ---
  8022:02 CH2_Gain RW P ---
  8022:03 CH3_Gain RW P ---
  8022:04 CH4_Gain RW P ---

```

17


5.5

5.6

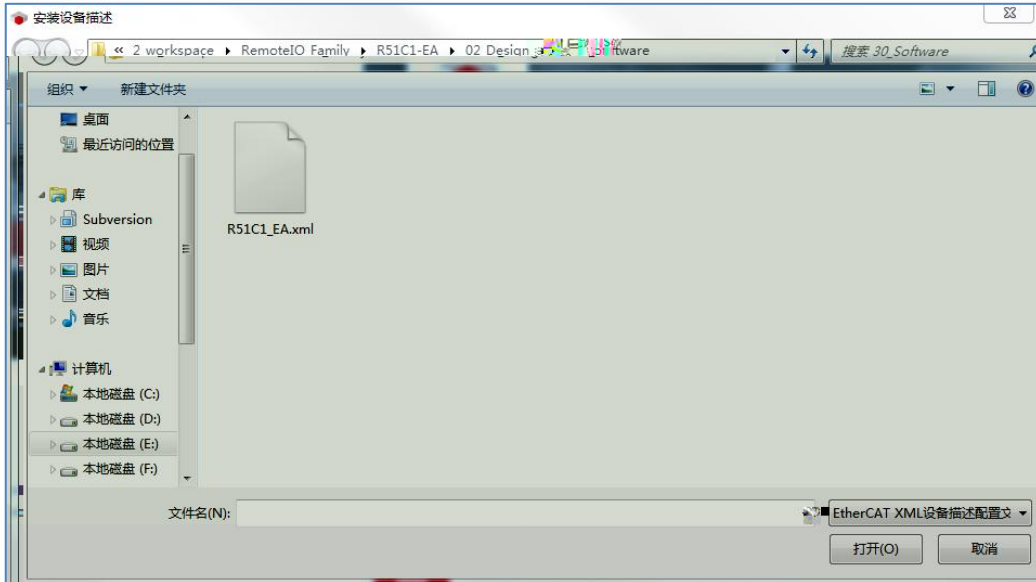
XML

5.6.1

Twincat2

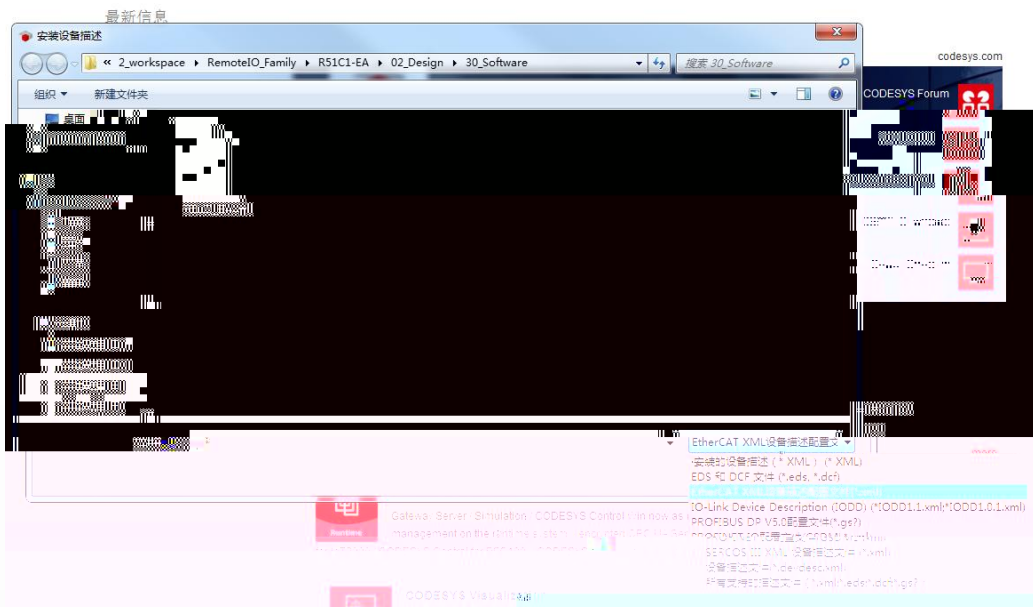


CODESYS V3.5 SP6 Patch 1



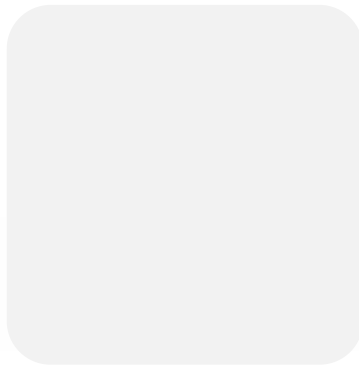
18 CODESYS

1



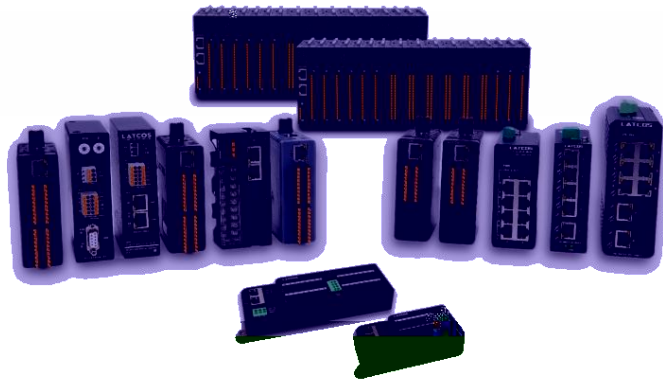
19CODESYS

1



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