## 涛科白动作

User Manual













1		ETHERN ET/IP
2	10/100	Mbaud
3	RJ45	IEEE 802.xx
4		MAC
5		CAT5e
6		







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PWR				
ALM		Modbus		
RX		Modbus		
ТХ		Modbus		
RY			operate	
MT			LED	
SF				
ER		ETH	iernet/ip	

Mobus			TR
120R	TR1	DA, TR2	DB
4			



1	TR1			
2	DA	/	А	
3	DG			
4	DB	/	В	
5	TR2			





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## 1 modbus master

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in_data(2)		
out_data(0)		
out_data(1)	- 1	
out_data(2)		
out_data(3)	- 2	
out_data(4)		





先进宣动化建해及工业网络技术



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