

凌科自动化

User Manual

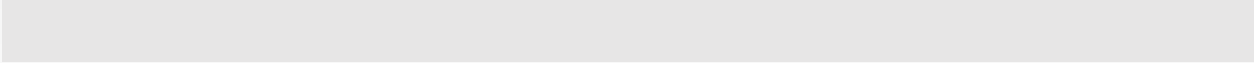


ETHERNET/IP
MODBUS RTU
APG 1503

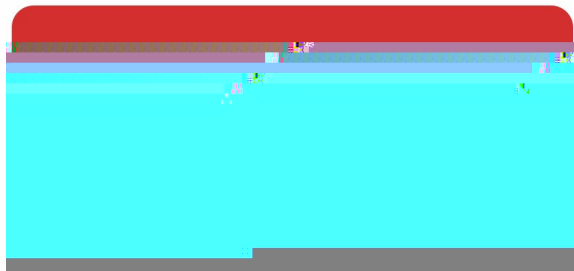
RS485

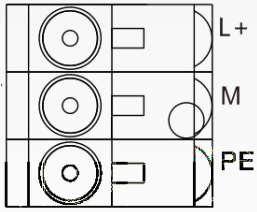






1			ETHERNET/IP
2			10/100 Mbaud
3		RJ45	IEEE 802.xx
4			MAC
5			CAT5e
6			





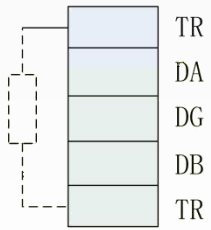
1	L	24V
2	M	
3	PE	

X1P2, RJ45 X1P1
 MAC mac
 LED 3 Modbus ETHERNET/IP
 3

PWR		
ALM		Modbus
RX		Modbus
TX		Modbus
RY		operate
MT		LED
SF		---
ER		ETHERNET/IP

Mobus 120R TR
 TR1 DA, TR2 DB

4



1	TR1		
2	DA	/	A
3	DG		
4	DB	/	B
5	TR2		



status

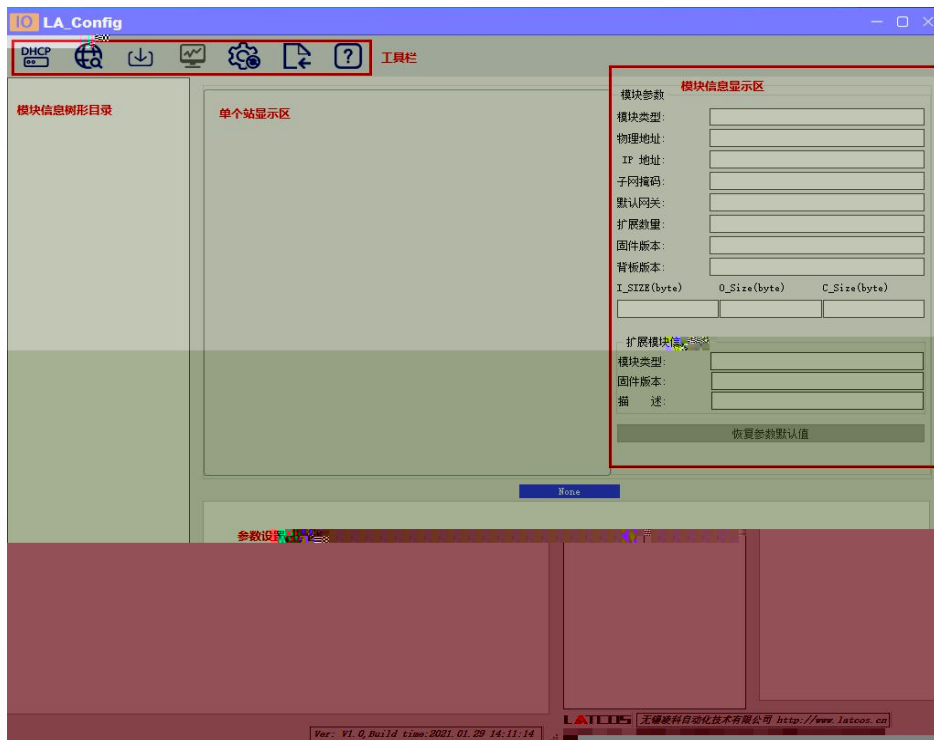
control

/			

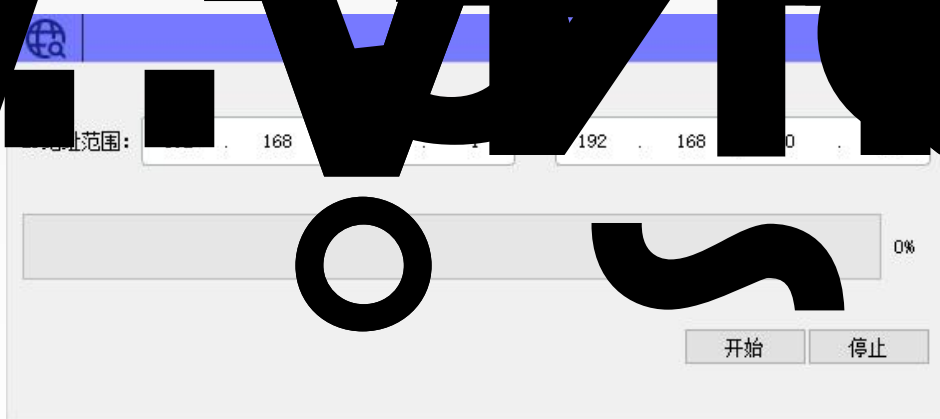


“LAEConfig” LAEConfig

WIN10



ARP 扫描





DHCPService

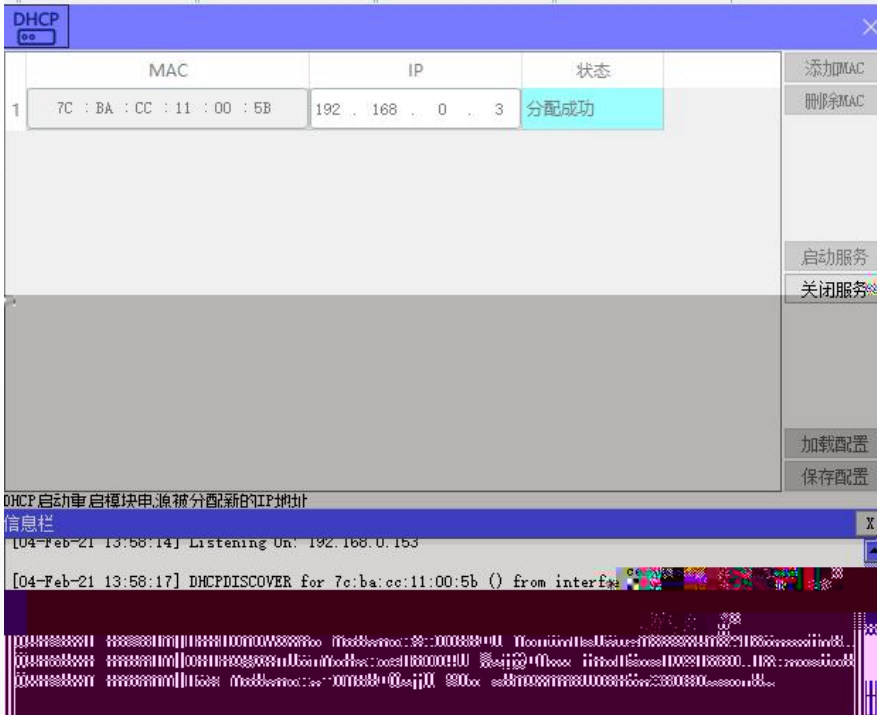
" MAC "

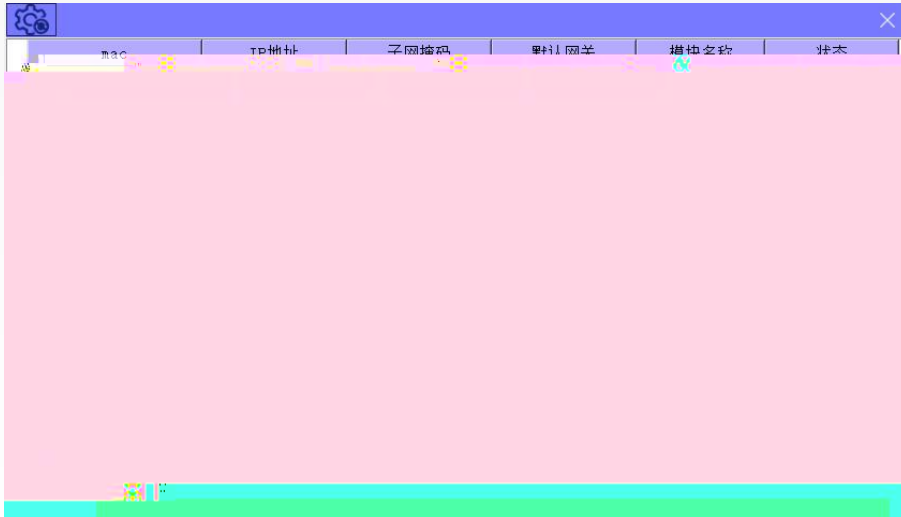
MAC "

MAC

IP

IP





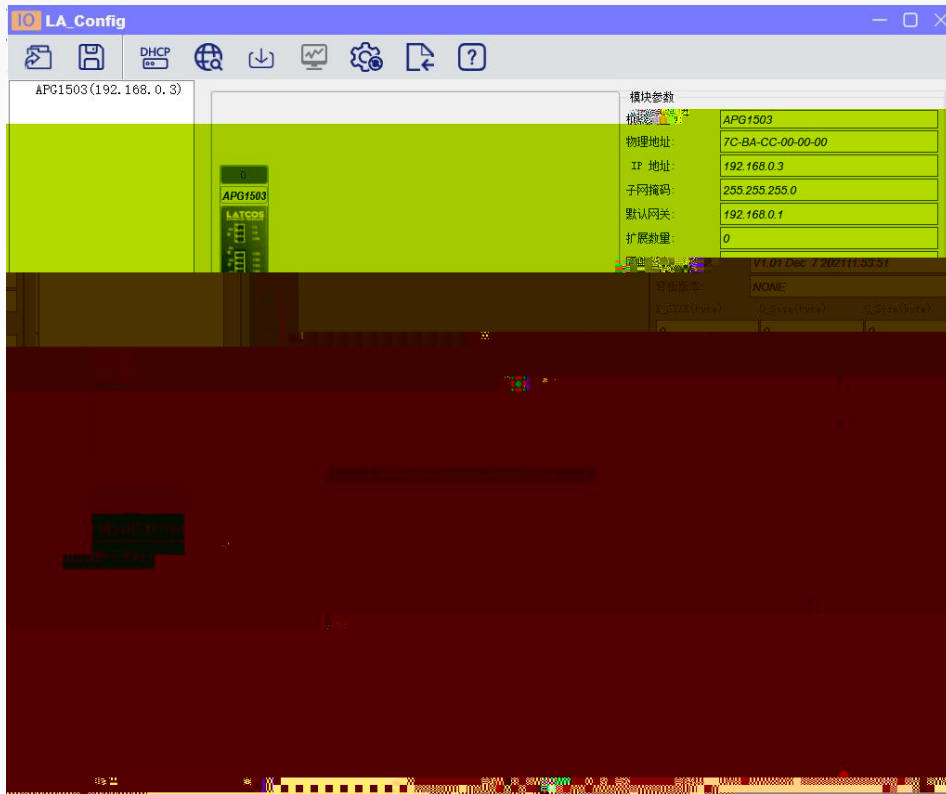
IP

" IP"

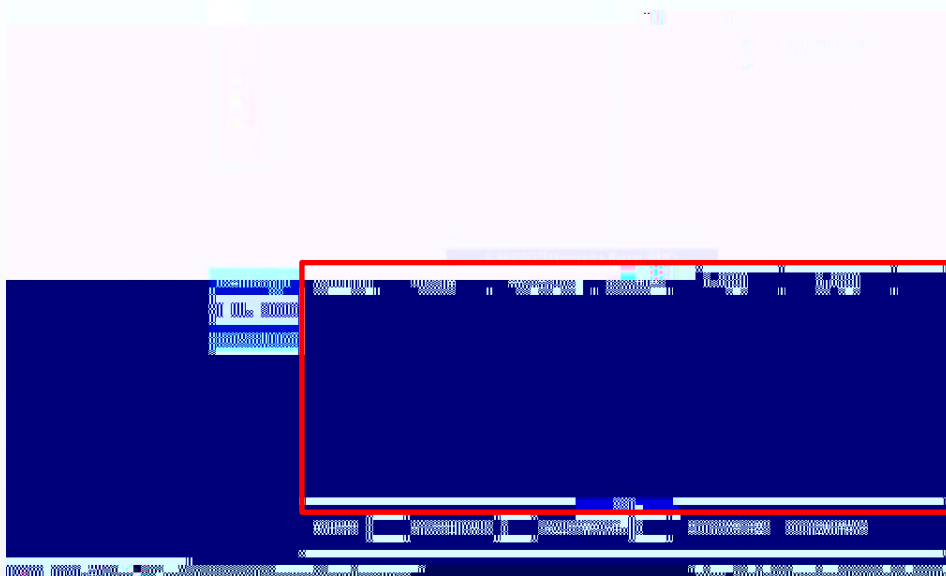
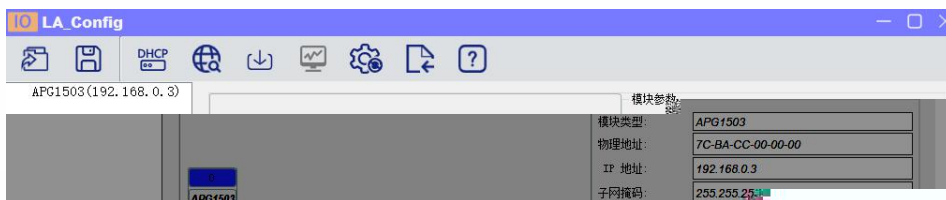
IP

1 modbus master

modbus



2. modbus config



3.

" " modbus

增加
删除

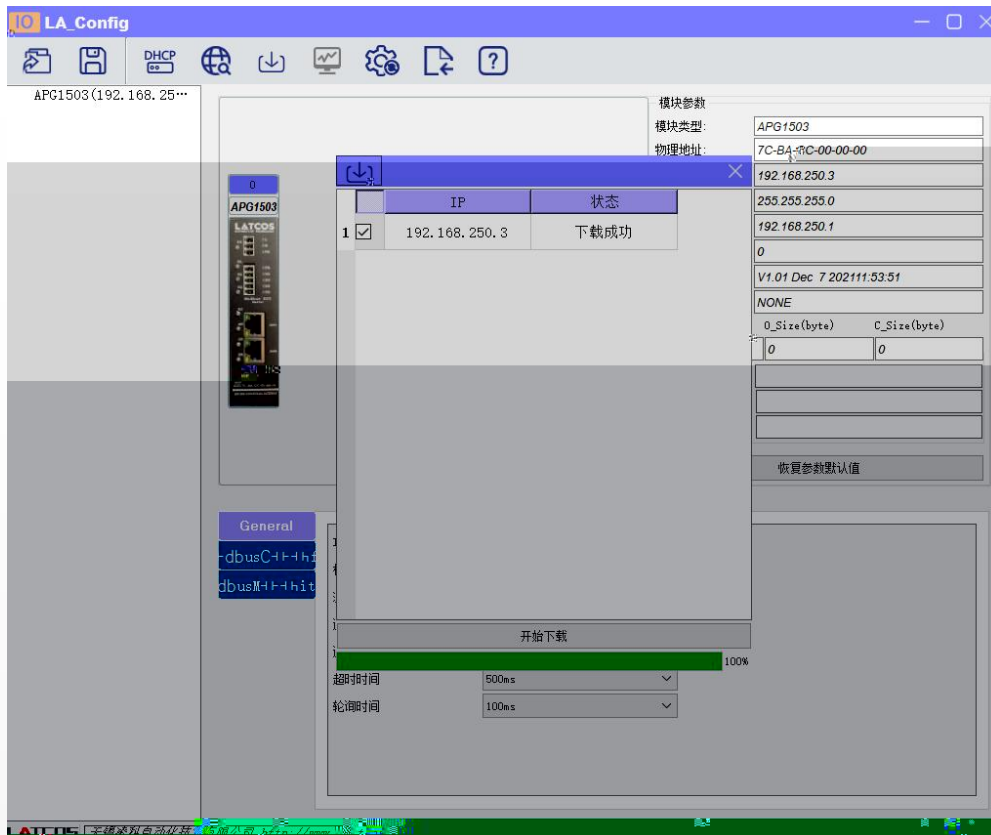
" " modbus

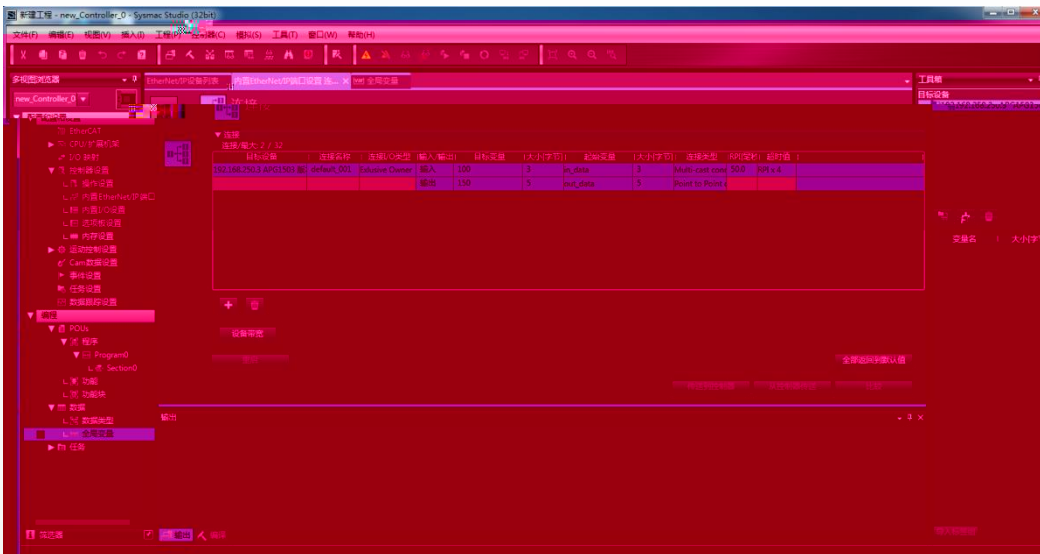
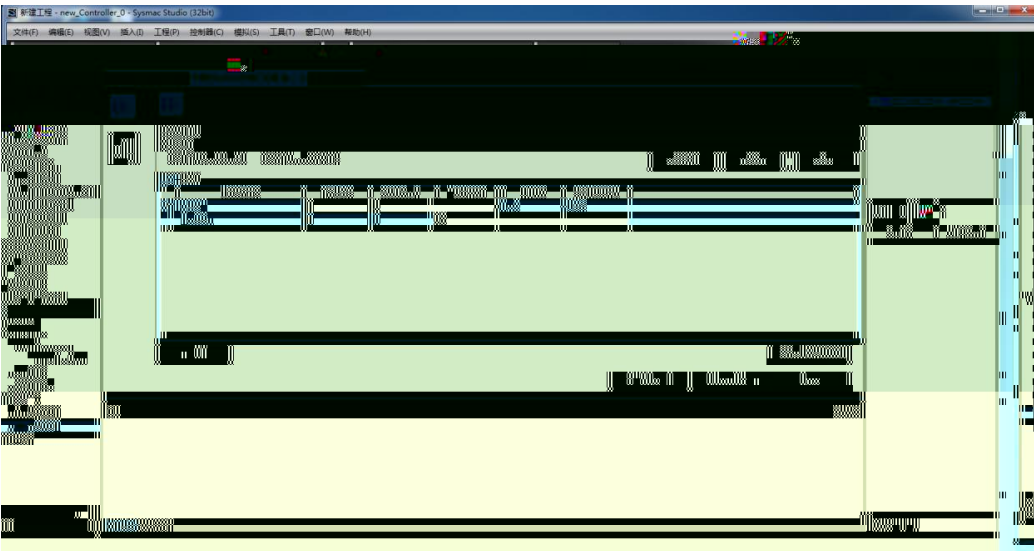
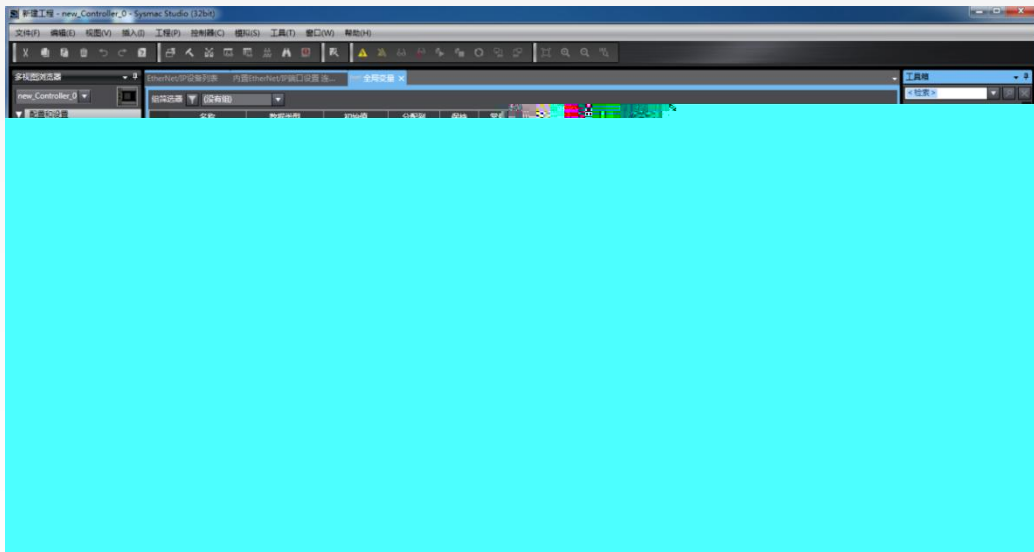


modbus

PLC

4.

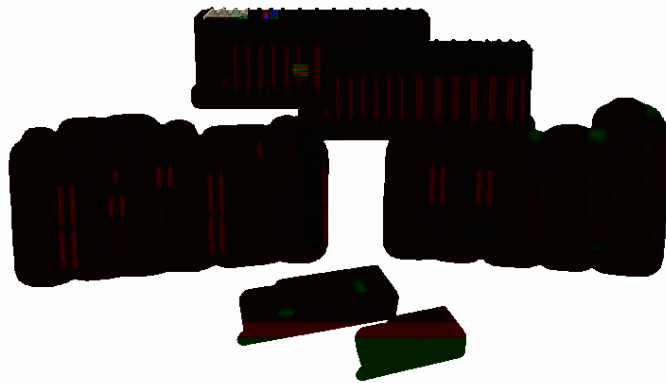




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in_data(1)	1	
in_data(2)		
out_data(0)		
out_data(1)	1	
out_data(2)		
out_data(3)	2	
out_data(4)		



先进自动化控制及工业网络技术



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